Getting the Most out of Air Source Heat Pumps in our Cold Climate

Enabling Contractor Success



COMMERCE DEPARTMENT

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This training was developed by The Minnesota Air Source Heat Pump (MN ASHP) Collaborative

The MN ASHP Collaborative is a statewide initiative dedicated to advancing the adoption of energy-efficient air source heat pumps.





Why Minnesota is transforming the HVAC market with air source heat pumps



Why are utilities focused on heat pump technology?

Utilities and the state want energy savings for their goals.

Heat pump technology offers a strong solution

- Enormous energy saving potential
- Demonstrated cold-climate performance
- Valuable customer benefits
- Dual fuel applications reduce peak demand











Our focus is on dual fuel applications



- Benefits for natural gas customers
 - Fuel choice flexibility

- Benefits for delivered fuel customers
 - Operational cost savings



What is the trend in the market?

 Over half of surveyed HVAC contractors saw an increase in ducted heat pump sales in the last few years.

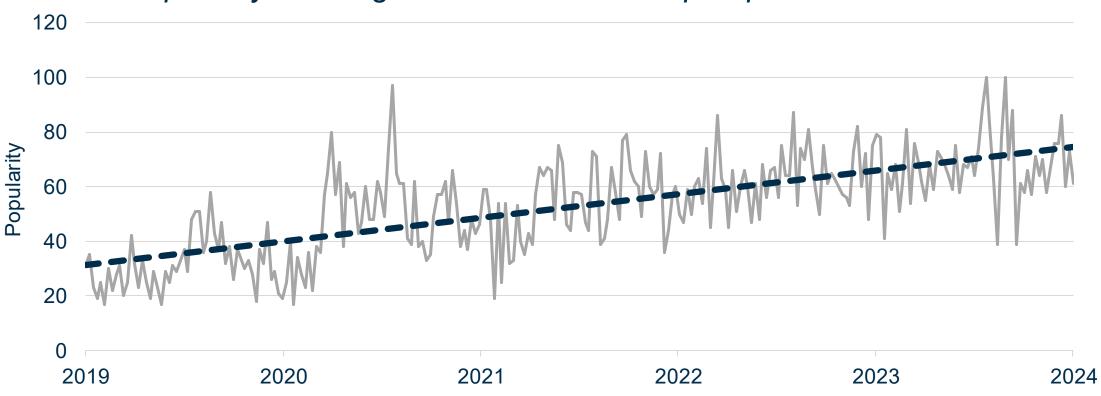
 Over 70% of surveyed HVAC contractors expected ducted heat pump sales to increase over the next 5 years.





Heat pumps are already trending

Popularity of Google search term "heat pump" in Minnesota





Stay on the leading edge!

Near term value:

- Practical tips to properly design and configure equipment to meet customer expectations
- Differentiation for your business

Longer term value:

- Higher margins for heat pump installs
- Happier, more comfortable customers



This training is better with you! Share your expertise and ask questions for everyone to get the best experience.



What is the value for your customers?

- Highly efficient technology for home heating and cooling
- Stackable rebates and financing options to offset installation costs
- Favorable electric rates to reduce operational costs
- Fully replaces the air conditioner and pairable with auxiliary heat for year-round comfort





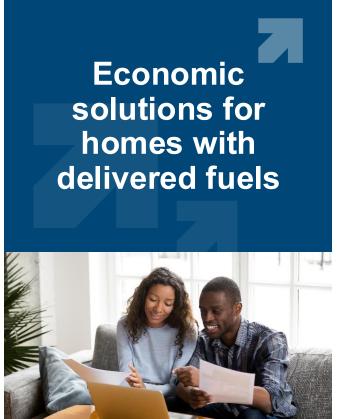


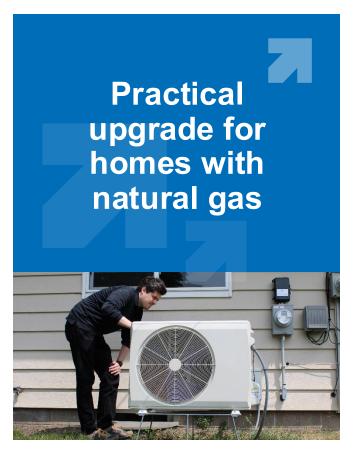


Getting ready for a future with more heat pumps

Dual fuel air source heat pumps are the future of HVAC in Minnesota



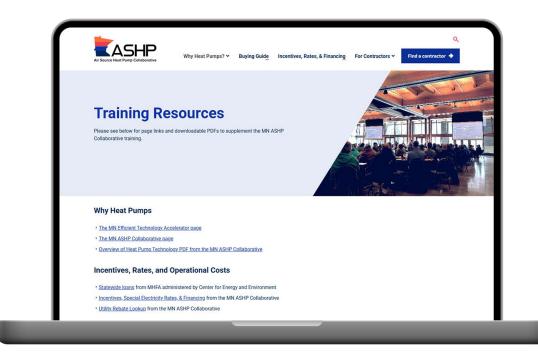




All links and resources from this training are stored in the Training Resources page.

Scan the QR code to visit!







Incentive Sources & Minimizing Operational Costs

Learning objectives

By the end of the module, you will be able to:



Summarize available utility rebates and rates, local programs, and financing for customers



Refer customers to information about state and federal incentives



Use tools to estimate annual energy costs and runtime of different heat pump applications

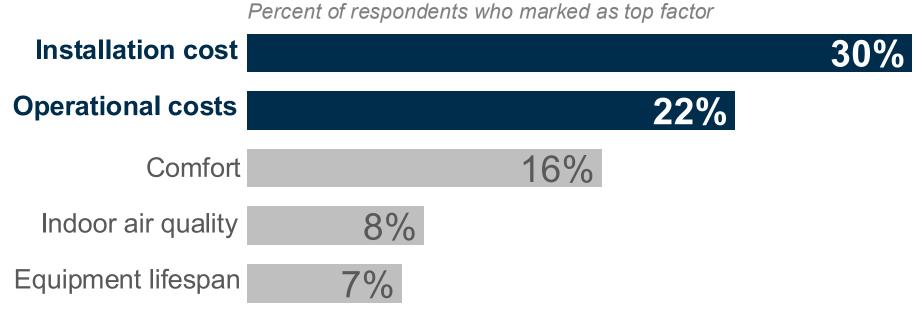


Describe how customers can access and stack available incentives



Costs are the most important factor for Minnesota homeowners

The top 5 factors for homeowners when choosing a new heating system, according to thousands of Minnesotans and Midwesterners:





What incentives are available?

Available for most Minnesotans:

- Utility rebates
- Utility special electric rates
- Federal tax credits
- Financing

Available in specific cities:

Local rebate match programs

Available later:

- State rebates
- Federal rebates





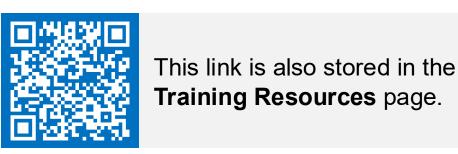
Statewide loans through the Minnesota Housing Finance Agency

Loans administered by CEE

Home Energy Loans- Tailored loans for energy efficiency upgrades like heat pumps

Fix Up Fund- Flexible financing for home improvements, including heat pumps

https://www.mncee.org/ashp







Includes:

- Rebates by application type
- Minimum efficiency specs.
- Link to utility rebate page

Searchable by:

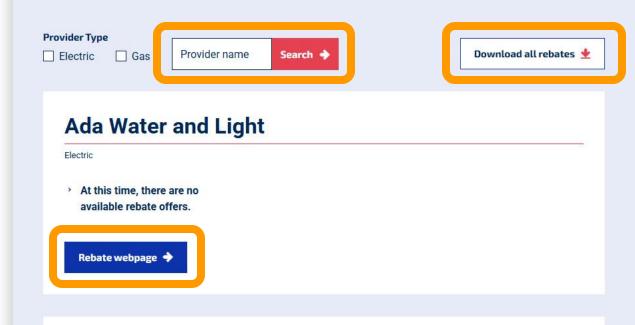
- Alphabetical list
- Search field by name
- Downloadable spreadsheet





INCENTIVES & FINANCING

Utility Rebates



Adrian Public Utilities

Up to \$1,100

Electric

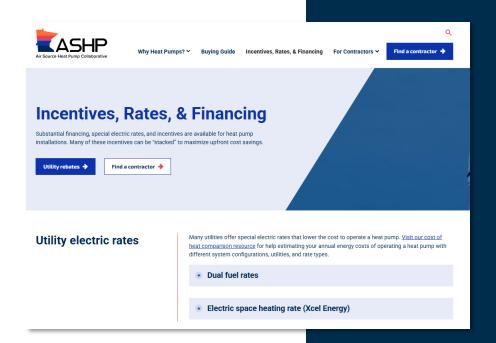
Generation and Transmission Utility: Missouri Energy Services

Incentives and financing information is available on our website.

ashp.org/incentives-financing



This link is also stored in the **Training Resources** page.



Use the Cost of Heat Comparison to compare relative differences between applications

Customizable by:

- Utility
- Fuel type
- Electric rate

Scenarios:

- Baseline
- Dual fuel
- All-electric

Annual heat energy costs

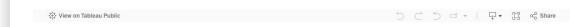
The following chart can help contractors and homeowners predict annual energy costs with a cold-climate air source heat pump (ccASHP). The chart compares two ccASHP system types commonly used in Minnesota with a baseline furnace and air conditioner (AC):

- > Baseline System Furnace provides all heating and AC provides all cooling.
- Dual Fuel / Hybrid System ccASHP provides all cooling and all heating down to the specified switchover temperature, at which point the natural gas/propane furnace is used for heating.
- > All-Electric System ccASHP provides all cooling and heating, with electric resistance heat used to meet any remaining heating load.

This tool models an ASHP archetype intended to represent an average cold climate air source heat pump (ccASHP) qualifying for the 2024 25C Energy Efficient Home Improvement federal tax credit.



NOAA Weather Station: Minneapolis



Using the Chart

Get started by selecting the electric utility/region, fuel type, and electric rate that apply to the home's location and system type. Details on rates, energy use, and energy savings can be viewed by hovering a cursor over the orange heating or blue cooling portion of each bar.

This chart is updated annually. The current rates shown were last updated November 2024. .

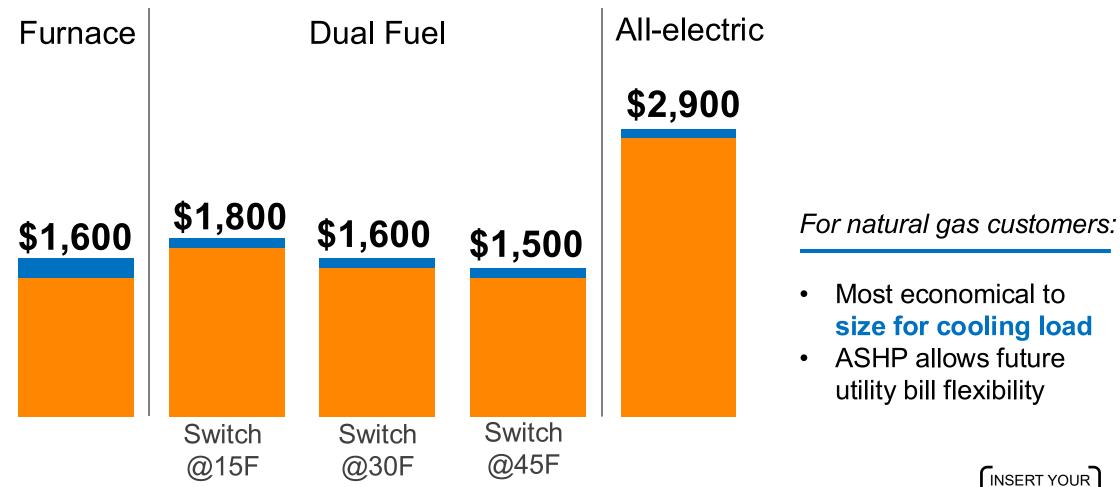
Disclaimer

The potential savings values listed here are estimates for an example home. These estimates are generalized results from field research and are intended to provide relative performance information to help rank options and make high-level decisions. These estimates should only be used when comparing scenarios for planning

Annual heating & cooling cost comparison



(natural gas, standard electric rate)



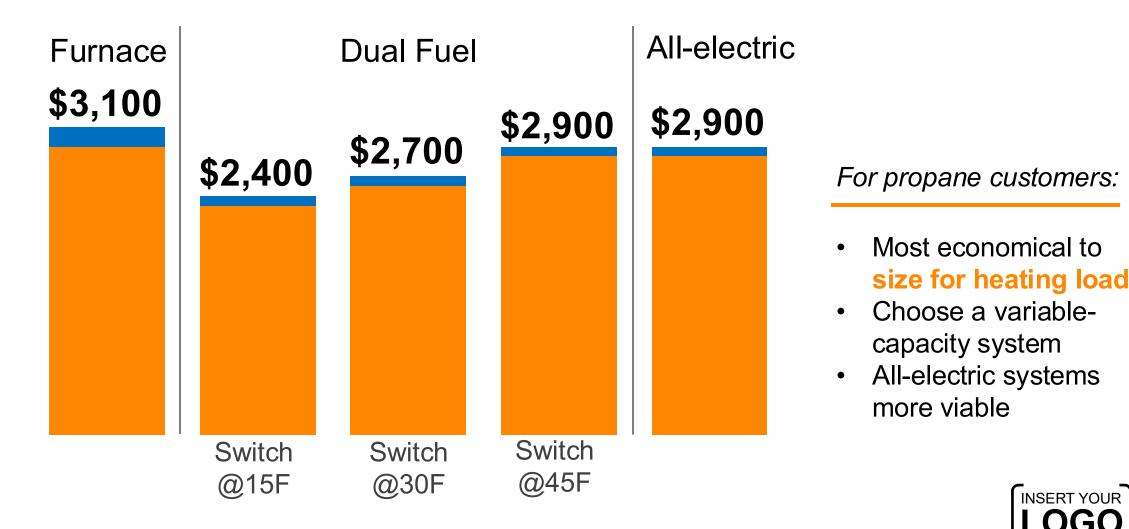


Annual heating & cooling cost comparison



INSERT YOUR

(propane, standard electric rate)



Want the details? Check out the Additional notes just below the chart

heating or blue cooling portion of each bar.

This chart is updated annually. The current rates shown were last updated November 2024. .

Disclaimer

The potential savings values listed here are estimates for an example home. These estimates are generalized results from field research and are intended to provide relative performance information to help rank options and make high-level decisions. These estimates should only be used when comparing scenarios for planning purposes. In general, hybrid-heat systems offer the lowest operational costs for both propane and natural gas customers, while all-electric systems may increase bills for natural gas customers. Dual fuel or off-peak electric rate options, where available, can decrease costs even further for systems with both propane and natural gas secondary heat.

Additional notes



Heat pump operating hours

The chart below estimates the number of operating hours for a heat pump in both heating and cooling mode. The number above each bar shows the number of hours in the specified temperature range, and the table below the chart summarizes the results. The two left columns show the number and percentage of operating hours during the heating season, split between the heat pump and the furnace. The right column shows the number of operating hours for a heat pump in cooling mode. As the chart indicates, 100% of cooling hours can be served by a heat pump.



Temperature (°F)

The link to the **Cost of Heat** Comparison

mnashp.org/cost-heat-comparison



This link is also stored in the Training Resources page.



Buying Guide Incentives, Rates, & Financing For Contractors ♥

Cost of Heat Comparison

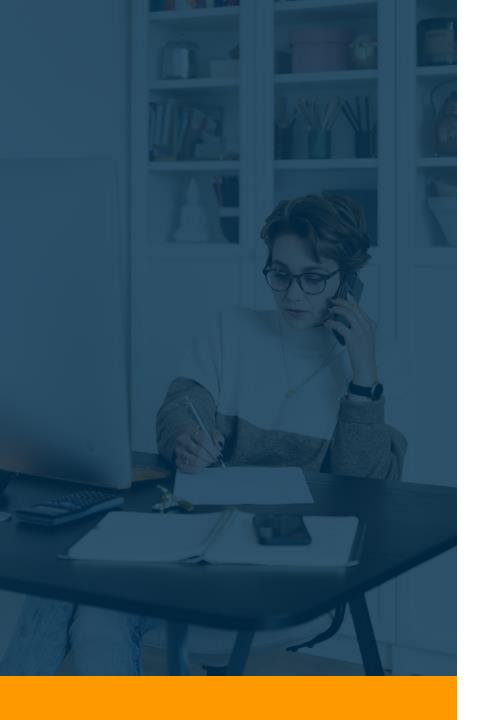
Annual heat energy costs

The following chart can help contractors and homeowners predict annual energy costs with a cold-climate air source heat pump (ccASHP). The chart compares two ccASHP system types commonly used in Minnesota with a baseline furnace and air conditioner (AC):

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This tool models an ASHP archetype intended to represent an average cold climate air source heat pump (ccASHP) qualifying for the 2024 25C Energy Efficient Home Improvement federal tax credit.

Electric Utility/Region Electric Rate



Are there special rates available? Make sure your customers know about them!







AC & Natural Gas Furnace*

standard rates (\$0.14/kWh)

\$1,600

Cold climate ASHP & Natural Gas Furnace

(15°F switchover)

standard rates (\$0.14/kWh)

\$1,800

dual fuel rate (\$0.07/kWh)

\$1,200

*\$1.06/therm







standard rates (\$0.14/kWh)

\$3,100

Cold climate ASHP & Propane Furnace(15°F switchover)

standard rates (\$0.14/kWh)

\$2,400

dual fuel rate (\$0.07/kWh)

\$1,900

*\$2.03/gal



Access dual fuel rates with load management compatible units

Refer to our Compatible Product List for ASHP models verified to respond to radio-controlled utility load control programs.*

Listed equipment can be:

- Connected to interrupt class 1 (line voltage) wiring**
- Operated through third party wiring controls kits
- Communicating equipment with wiring instructions for two-wire relaybased load management

*Disclaimer: This information is provided for general informational purposes only and should not be considered as professional electrical advice. Electrical wiring can be dangerous and should only be performed by qualified and licensed electricians. Improper wiring can lead to fire, electric shock, and other serious hazards. Always consult with a qualified electrician before undertaking any electrical work. The author and publisher assume no responsibility for any injuries, damages, or losses resulting from the use or misuse of this information.



INSERT YOUF

**Refer to manufacturer for approved control method, not all units can be controlled with line (Class 1) and/or low voltage (Class 2) control interruption

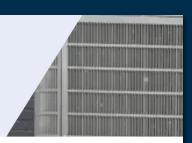
Find the Compatible Product Lists and wiring resources online

mnashp.org/ashp-models-compatible-load-management-controllers



This link is also stored in the **Training Resources** page.

ASHP models compatible with load management controllers



Air source heat pump (ASHP) performance in Minnesota's cold climate has greatly improved over the past decade with the rise of inverter-driven technology, boosting ASHP popularity among Minnesota homeowners. Special "dual fuel" electric rates and off-peak programs offered by some utilities have also increase ASHP popularity. Participation in these utility programs can save homeowners hundreds of dollars each year and can drive purchasing decisions.

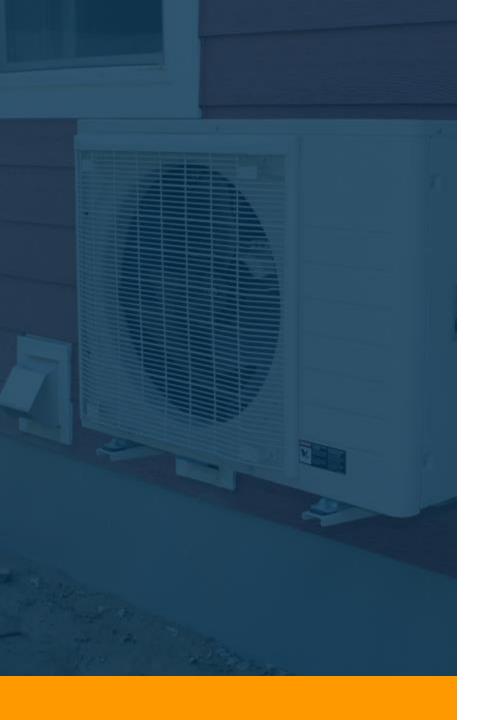
The key to unlocking this annual savings potential is for contractors and homeowners to work with their utility to connect a load management (LM) receiver to a qualifying dual fuel ASHP system. The receiver responds to signals from the utility to reduce the electric load for certain periods of time. With the improved performance and expected lower outdoor temperature operation of today's ASHPs, certain manufacturers have developed instructions for connecting their ASH utility load management receivers. It is important that contractors follow these instructions to ensure proper performance and prevent equipment damage.

Compatible Product List

Product List

Submit New Data

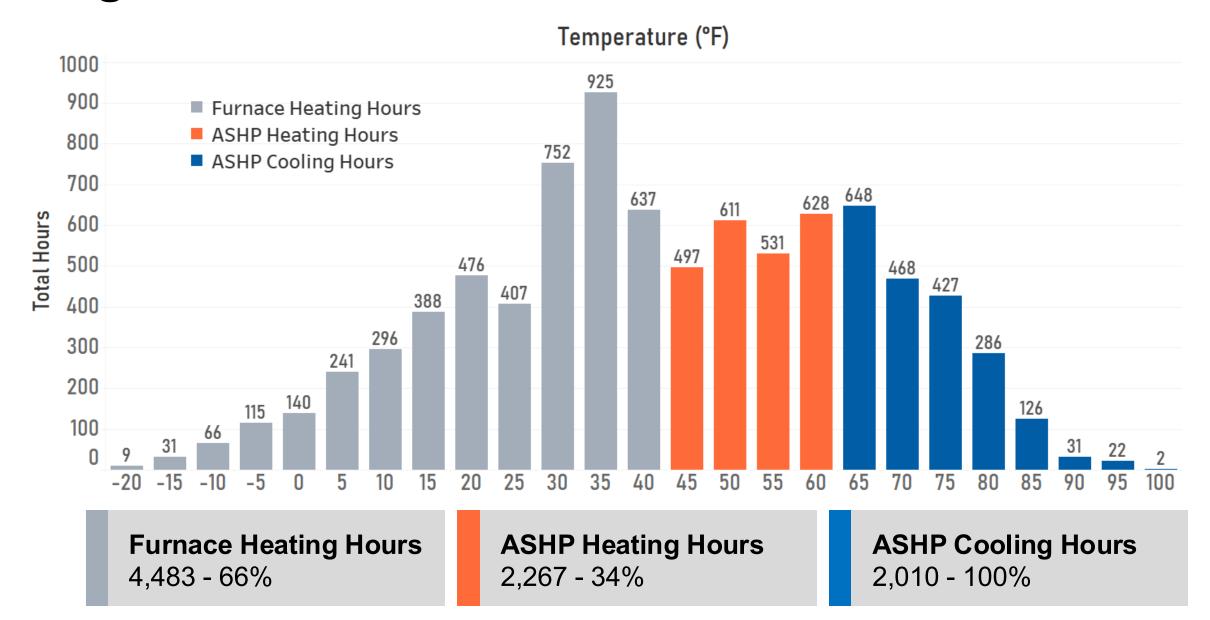
Add additional LM compatible models



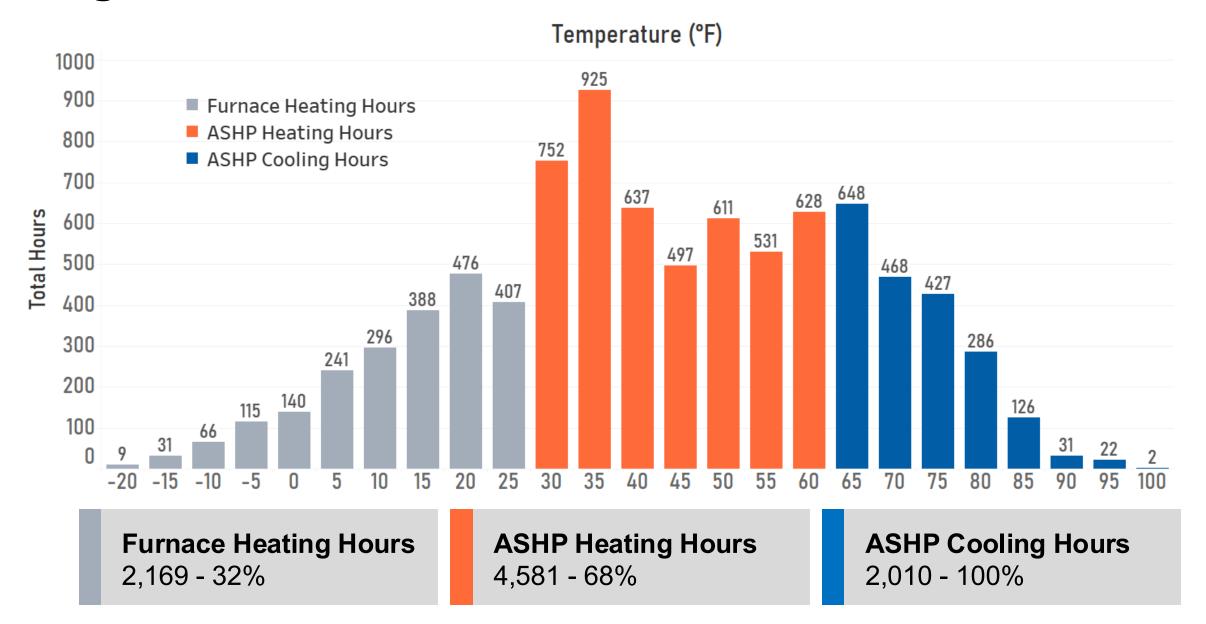
Charts of heat pump operating hours



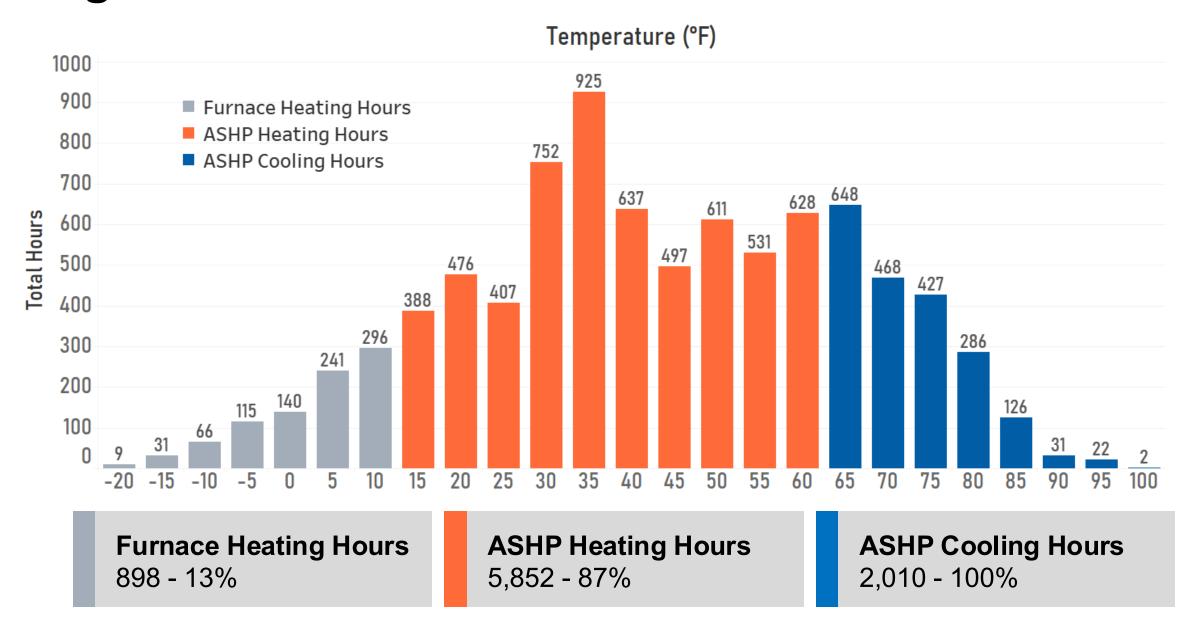
Fergus Falls – Switchover at 45°



Fergus Falls – Switchover at 30°



Fergus Falls – Switchover at 15°



What we covered:



Available utility rebates and rates, local programs, and financing for customers



Information customers can refer to about state and federal incentives



Tools to estimate annual energy costs and runtime of different heat pump applications



How customers can access and stack available incentives



Homeowner Education

Learning objectives

By the end of the module, you will be able to:



Recognize different customer perceptions and priorities



Use survey data and messaging guides to build customer confidence in heat pumps



Build trust in your expertise by addressing key items throughout the sales and installation process



Give your customers valuable education so they become comfortable and satisfied heat pump owners





What do customers want from their new HVAC system?



2024 market survey of Minnesotans and Midwesterners

The research goal was to better understand customer awareness and perceptions of heat pump technology.

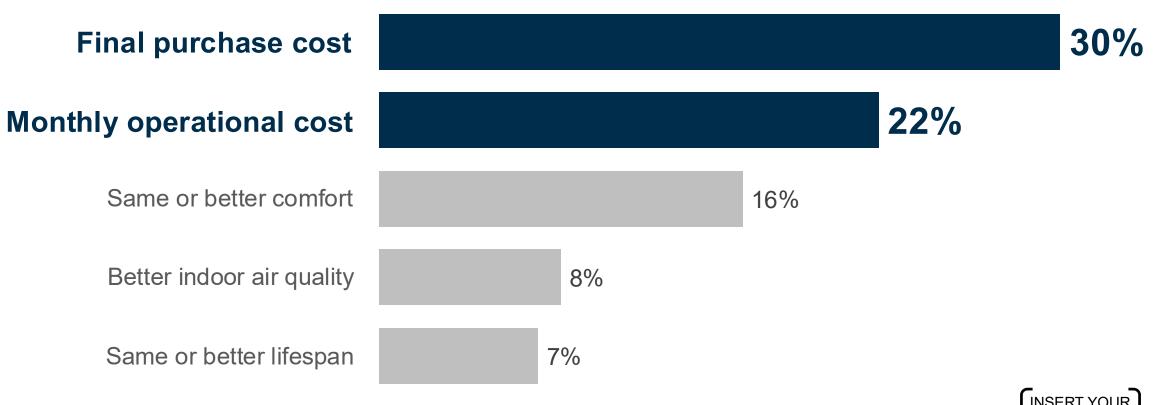
- 30 Minnesotan homeowners participated in focus groups
- Over 1,700 Minnesotans and 2,300 Midwesterners completed online surveys and message tests

Research completed by Behavioural Insights Team and commissioned by Center for Energy and Environment



Costs are the top two priorities

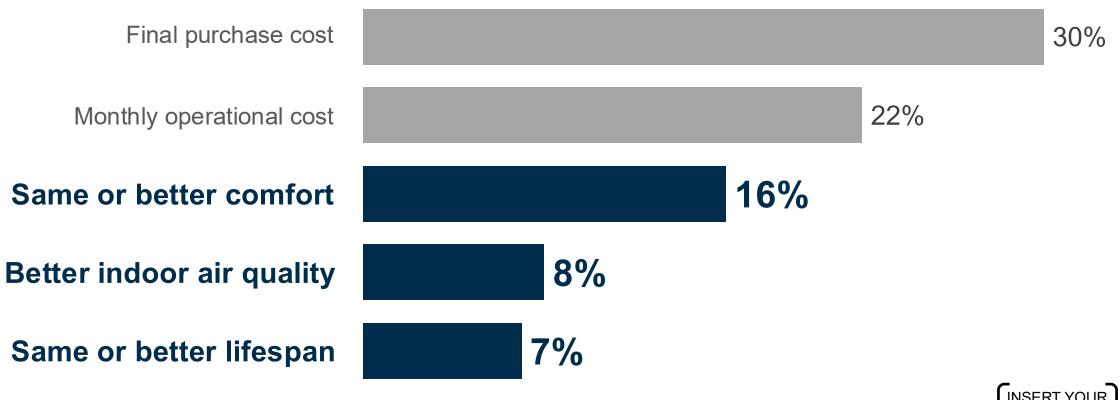
Top-five ranked factors for home heat and cooling decisions to Minnesotans (n=1,733)





Items related to system quality are the rest of the top-five priorities

Top-five ranked factors for home heat and cooling decisions to Minnesotans (n=1,733)





A summary of customer priorities for new HVAC



Economical solutions



- Taking advantage of incentives and financing
- Competitive operational costs



Quality equipment

- Temperature consistency and balance around home
- Less fluctuation around set point
- Better indoor air quality
- System reliability and durability

How can you make simple modifications to your sales process to sell heat pumps? How can you solve common customer needs with a heat pump solution?



What survey data and messaging guidance is there to build customer confidence in heat pumps?



Messaging guides and resources are available from the MN ASHP Collaborative

- Research-backed messaging to build awareness of heat pumps
- White-label templates for email, blog, social media, and more
- Other customer education materials

mnashp.org/marketing-resources



This link is also stored in the **Training Resources** page.

For more, contact marketing@mnashp.org



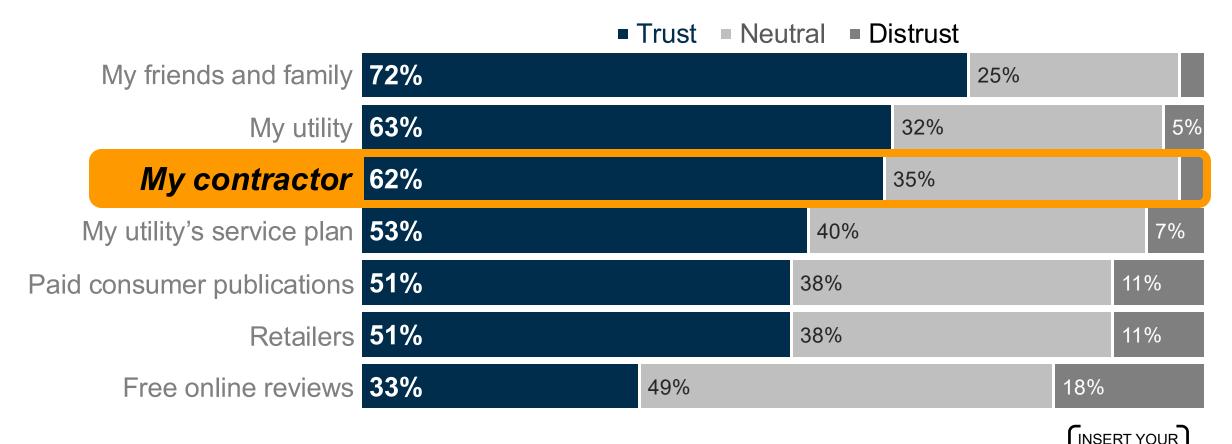


How can you be a trusted source of information and increase your customer's confidence in your expertise?



Your voice is important! Contractors are a trusted resource for homeowners

Source of information that participants trust in the Midwest sample (n=4,007)



Be a knowledgeable source on incentives to address cost concerns

- Be familiar with your incentive landscape
- Be familiar with dual fuel or electric space heating rates from your utility and how to sign up for them
- Be able to communicate to your customers how the incentives can address cost barriers



Talking points for the tax credit

The current tax credit is likely to apply to installations this tax year

 No historical precedent for a new tax law to apply to the current tax year

Installations in tax year 2026 may be subject to new laws



Engage your customers throughout the process

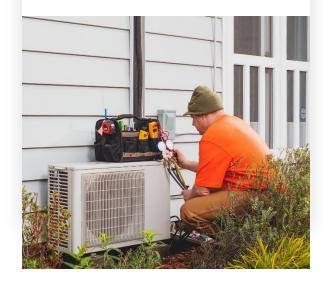
Initial conversation



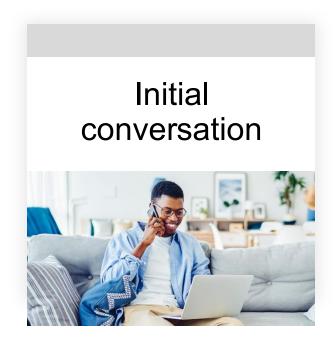
Bid lineup proposal



Installation

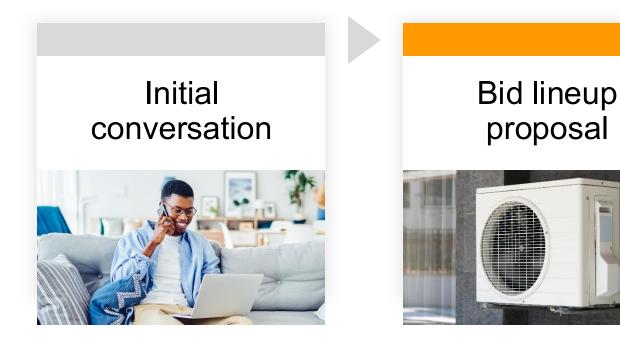


The initial conversation



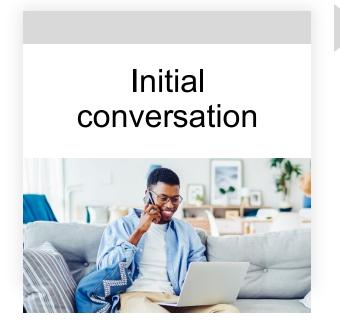
- What incentives and financing can help with the upfront costs?
- What rates can help with operational costs?
- What are the pain points with the current system?
- How will a heat pump solution address the customer's priorities?

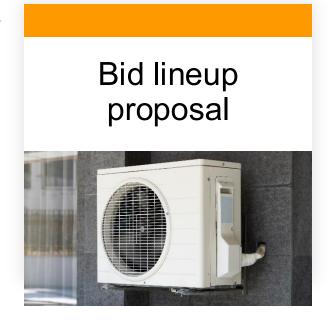
The bid lineup proposal

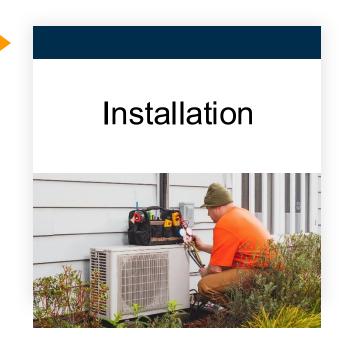


- What are the tradeoffs?
- Where would the equipment be located?
- Why advantages does the heat pump solution have over an AC?

The installation







- Is the equipment location agreed upon?
- What should the customer expect from their controls?
- How should the customer control their heat pump and auxiliary heat?
- What work did you complete?



Educate your customers on what to expect from their heat pump and how to use it



What is different about living with a heat pump?

- Longer runtimes
- Lower supply air temperatures
- Defrost cycles
- Reduced setbacks



How should they control their system?

- Thermostat features
- Navigating setbacks
 - "Set it and forget it" or minimal setbacks



How will the heat pump and auxiliary heat interact?

- The switchover temperature
- Staggered controls for homes with ductless ASHPs & hydronic heat



How can they maintain their heat pump?

- Snow removal
- Filter replacement
- Service scheduling



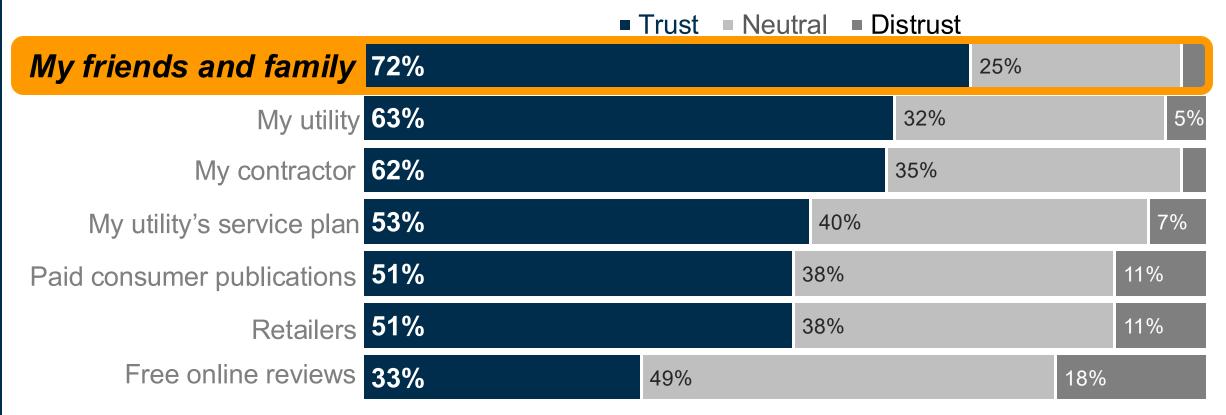
What utility bill changes can they expect?

- Increased electric bills
- Decreased gas bills



Happy, well-educated homeowners are the best salespeople!

Source of information that participants trust in the Midwest sample (n=4,007)





What we covered



The different customer perceptions and priorities



The key messages to support your customers throughout the sales and installation process



Key items to cover in the sales and installation process to build trust in your expertise



Customer education to ensure comfort and satisfaction with their new heat pumps



Exercise 1: Value Stacking

We will fill out a value stack together using sample data for Wadena, MN.

Needed to follow along:

Worksheet

The scenario

Ben and Maureen scheduled a bid with you to replace their old AC and furnace in their St. Louis Park home. In your discussions with them, you learn they are curious about upgrading their AC to a heat pump. They hope the heat pump can help lower their energy bills. Ben and Maureen also share that they are hoping a new heating and cooling system will be an environmentally-friendly way to make their home more comfortable throughout the year. They have had a Home Energy Squad Audit completed within the last year



Home size and load

- Built 1955
- Air sealing improved, but no further weatherization completed
- 2,042 square feet 37,000 BTU/hr heating load
- 22,000 BTU/hr cooling load

Current equipment

- Installed before air sealing 3T single-stage AC
- 60,000 BTU/hr condensing gas furnace

Utilities

- · Xcel Energy (\$0.10/kWh Electric Space Heating Rate)
- CenterPoint Energy (\$0.95/therm)

Exercise 1: Value Stacking

Instructions: Fill out the value stack for the Example ASHP by following along with the presented material.

*Costs are estimated to include additional parts and labor for installation

"Aren't there rebates for heat pumps? How much can they help?"

		AC Baseline: AC: 2.5T, 15.2 SEER2, 12 EER2 Furnace: 40,000 BTU/hr 92 AFUE		Example ASHP: ASHP: 2T, 17 SEER2, 8.6 HSPF2, 10 EER Furnace: 40,000 BTU/hr, 97 AFUE		
		AC	Furnace (92%)	ASHP	Furnace (97%)	
Example Ed	quipment Cost*	\$6,000	\$5,000	\$11,000	\$6,000	
Upfront incentives	Xcel Rebate	\$450	\$0			
	CenterPoint Rebate	8	\$200			
	Local Incentive	\$0	\$0			
	Incentive Subtotal (Utility + Local)	\$450	\$200			
Equipment Cost minus Incentive Subtotal		\$5,550	\$4,800			
Tax credits	25C Tax Credit (2025) Depending on tax liability	\$0	\$0			
Total equipment cost		\$5,550	\$4,800			

We will compare two fictional bids

	Basic AC & Furn AC: 2.5T, 15.2 SE Furnace: 40,000	EER2, 12 EER2	High Efficiency ASHP & Furnace ASHP: 2T, 17 SEER2, 8.6 HSPF2, 10 EER2 Furnace: 40,000 BTU/hr, 97 AFUE			
	AC Furnace (95%)		ASHP	Furnace (97%)		
Example Cost*	\$6,000	\$5,000	\$11,000	\$6,000		



^{*}Costs are estimated to include additional parts and labor for installation

First we consider utility rebates

		Basic AC & Furnace		High Efficiency ASHP & Furnace		
		AC	Furnace (95%)	ASHP	Furnace (97%)	
Example Cost*		\$6,000	\$5,000	\$11,000	\$6,000	
Upfront incentives	Todd-Wadena					
	MERC					



^{*}Costs are estimated to include additional parts and labor for installation

The Todd-Wadena Electric Utility rebate

Up to \$700 Electric Generation and Transmission Utility: Great River Energy Ducted Air Source Heat Pump Rebate range \$500 - \$700 Minimum efficiency \$EER2: 14.3 HSPF2: 7.5 SEER2: 16 HSPF2: 8 Buckless Air Source Heat Pump, ≥1 ton Pump, ≥1 ton Pump, >1 ton Rebate range \$500 - \$700 Rebate range \$150 - \$250 Minimum efficiency SEER2: 14.3 HSPF2: 7.5 SEER2: 16 HSPF2: 8 SEER2: 16 HSPF2: 8 HSPF2: 8

Source: MN ASHP Collaborative's Utility Rebate Lookup website



Todd-Wadena Rebate Specs

Rebate Minimum Specs	Example ASHP specs		
16 SEER2	17 SEER2		
8 HSPF2	8.6 HSPF2		

Example ASHP qualifies for the rebate!

The bottom line for a customer at bid

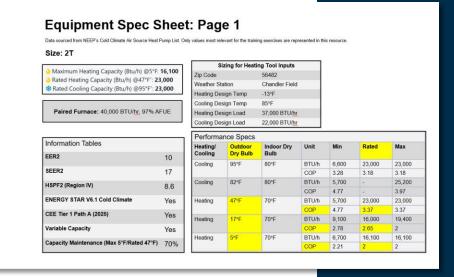
		Basic AC & Furnace		High Efficiency ASHP & Furnace		
		AC	Furnace (95%)	ASHP	Furnace (97%)	
Example Cost*		\$6,000	\$5,000	\$11,000	\$6,000	
Upfront	Todd-Wadena	_	-	\$700	-	
incentives	MERC	_	\$350	_	\$500	
Bottom line at bid		\$6,000	\$4,650	\$10,300	\$5,500	



Next is the federal tax credit



Source: NEEP Information Tables for the Example ASHP



Example ASHP gets the tax credit! (and 97% furnace gets the tax credit!)

The tax credit applied to the project costs after upfront incentives

		Basic AC & Furnace		High Efficiency AS		ASH	IP & Furnace
		AC	Furnace (95%)		ASHP	F	urnace (97%)
Bottom line at bid		\$6,000	\$4,650		\$10,300		\$5,500
Tax credits Credit (2025) Depending on tax liability		\$0	\$0				

Tax credit = 30% of project costs (ASHP max is \$2,000)

Tax credit = 30% of project costs (Furnace max is \$600)

The tax credit amount

		Basic AC & F	urnace	High Efficiency A	ASHP & Furnace	
		AC	Furnace (95%)	ASHP	Furnace (97%)	
Bottom line at bid		\$6,000	\$4,650	\$10,300	\$5,500	
Tax credits	25C Tax Credit (2025) Depending on tax liability	\$0	\$0	\$2,000	\$600	



The final equipment and bid costs

	Basic AC & Furnace AC Furnace (95%)		High Efficiency ASHP & Furnace		
			ASHP	Furnace (97%)	
Example Cost \$6,000		\$5,000	\$11,000	\$6,000	
Minus all the incentives	-\$0	-\$350	- \$2,700	- \$1,100	
Final equipment cost	\$6,000 \$4,650		\$8,300 \$4,900		
Final bid cost	\$10,650		\$13,200		



Best Practices for Sizing & Load Calculations

Learning objectives

By the end of the module, you will be able to:



Identify sizing methods to complete accurate load calculations



Recognize the risks of oversizing and lowquality load calculations



Recognize the value of high-quality load calculations and tools to do so



Determine when to size for heating or cooling



Low quality methods

- Duplicating existing equipment size
- A rule of thumb
- The Heating Load Estimator



For rough estimations, training, and gut checks

Heating Load Estimator (Btuh/sq.ft.)

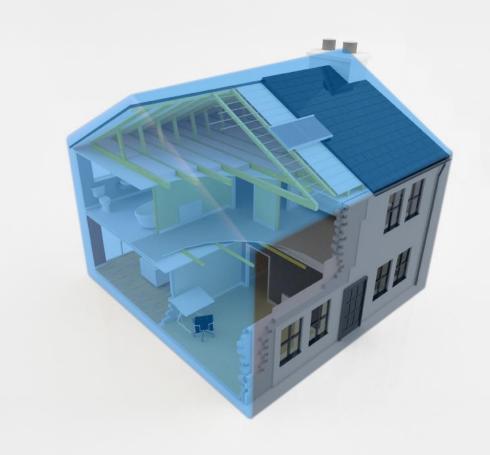
Climate winter design temp (°F) Below -10 -10 to 5 5 to 20 Above 20 **Home Envelope** 44 38 32 28 No wall insulation 23 20 17 15 2x4 construction with insulation 16 13 11 10 2x6 construction with insulation 15 13 11 Newer construction (after 2012)

Original estimator created by the Northwest Energy Efficiency Alliance and updated for variable capacity heat pumps by Dan Wildenhaus



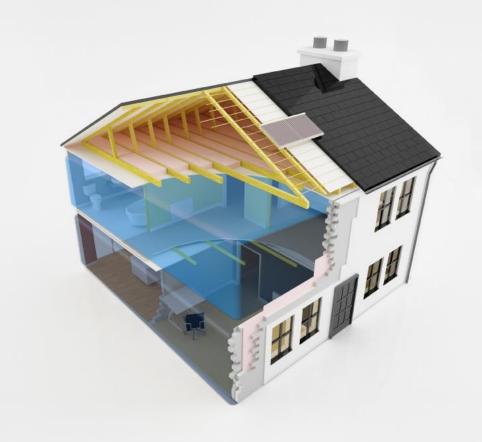
Medium quality methods

- Comfort consultation
- Block load calculation (Manual J or equivalent)
- Account for detailed building envelope information
- Factor in design temperatures



High quality methods

- Comfort consultation
- Room-by-room Manual J or equivalent
- Account for detailed building envelope information
- Factor in design temperatures
- Factoring in existing equipment's run time or customer's utility bills



Design temperatures

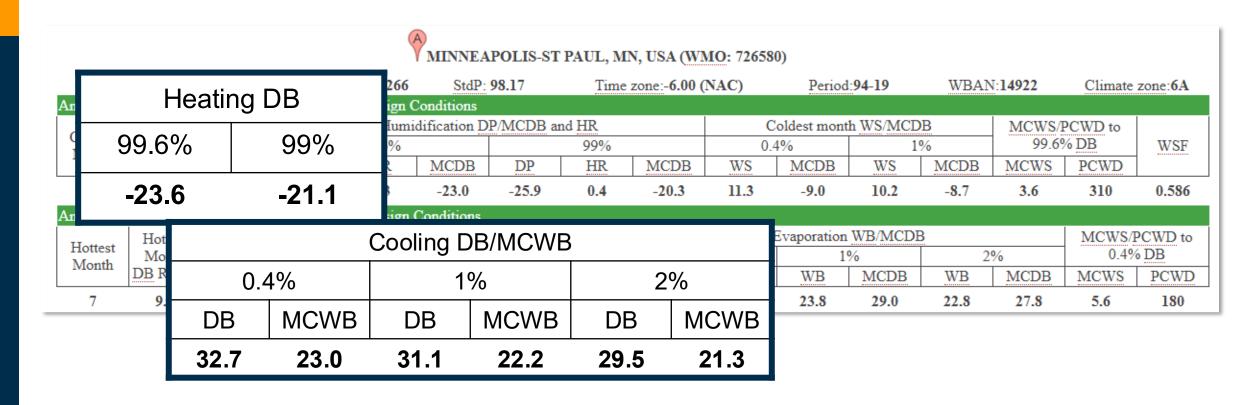
There are multiple design temp values depending on the source!

 For example, ASHRAE, Manual J, NEEP Sizing for Heating tool, etc.

Best practice is to use the MN Mechanical Code consistently across different tools and calculation methods.



Using ASHRAE look up for most accurate design temps







ACCA approved solutions to make high high quality calculations easier

- CoolCalc Manual J
- MiTek Wrightsoft
- Elite Software
- EnergyGauge
- Amply
- Conduit Tech

Room-scanning software for tablets (LiDAR)

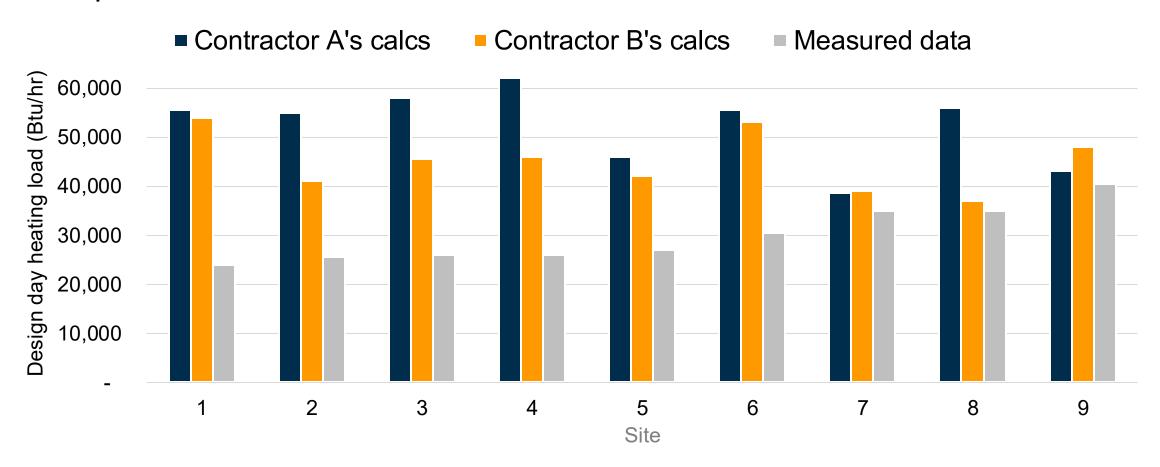


This link is also stored in the **Training Resources** page.



Manual J has many built-in conservative assumptions- no weights needed!

Comparison of two Manual J's versus measured data



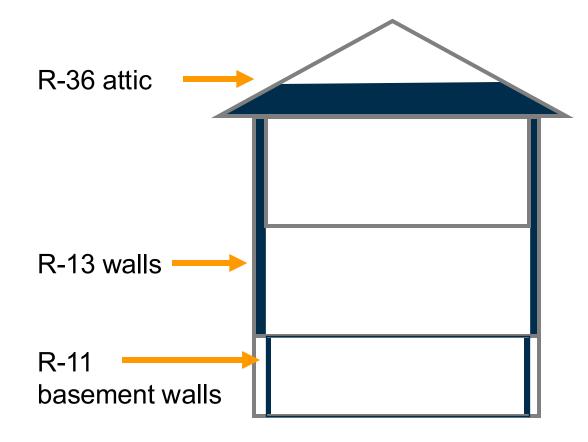
Example house to compare Manual J versus Rule of Thumb

Home specifications and observations

- 2-stories over a conditioned basement
- 2,250 sq ft
- Built early 1970's
- Ductwork is metal, appears small, and is mostly in the attic and basement

Homeowner feedback

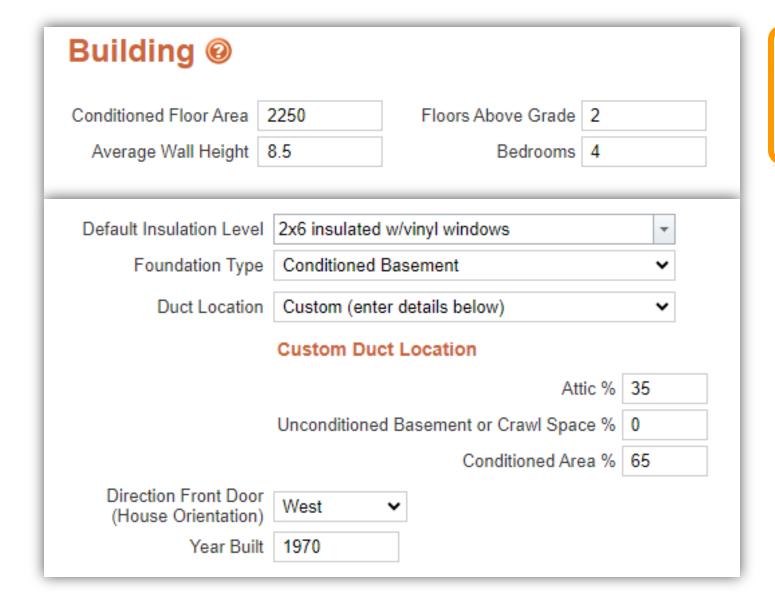
- Lived in home two years
- AC does not keep up
- Upstairs is uncomfortable year-round

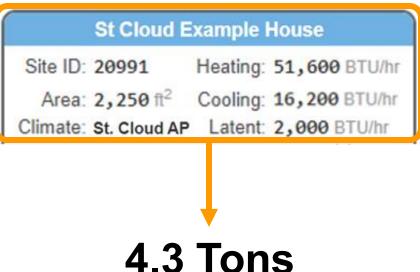




Better Built NW Tool for Sizing









What is the result?

Rule of Thumb:

- 1 ton per 400 sq ft
- 2,250 sq ft / 400 = 5.6 tons

Manual J: 4.3 tons

The Rule of Thumb oversized the system by over a ton!



What are the benefits of accurate sizing?

Accurately sized equipment has longer run times, and longer run times are better!

Longer run times improve:

- filtration
- dehumidification
- destratification
- temperature consistency
- energy efficiency

Oversized equipment loses out on these benefits!

What are the risks from oversizing?

Oversizing in HVAC installations contributes to these risks:

- struggles with existing ductwork
- shorter runtimes
- short cycling
- more noise
- reduced dehumidification
- needing larger electrical circuits

Start with accurate load calculations to mitigate risks!

Is the homeowner planning to have any weatherization work done?

Why this is a valuable question to ask before installation:

- Future weatherization will change the home loads
- Weatherization contractors can be a valuable partner in your design process





Possible responses to plans around weatherization

Is the homeowner considering future weatherization?	How could you respond?
Yes	Recommend installing a heat pump at the same time or after the weatherization project occurs
No	Recommend installing a heat pump that is flexible for lower loads in the future
Not sure	Introduce the homeowner to a weatherization service!

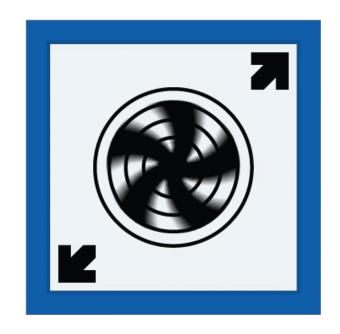


When to size to the cooling load

Size to cooling load when auxiliary heat is less expensive

Applicable for:

Natural gas customers (dual fuel)



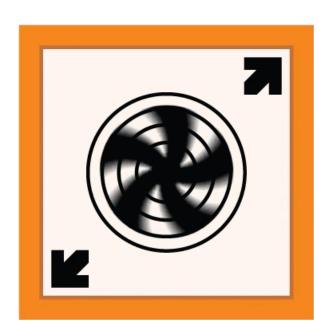


When to size to the heating load?

Size to heating load to displace an expensive auxiliary heat

Applicable for:

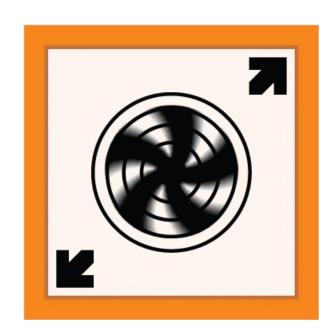
- Propane customers (dual fuel)
- Customers with electric resistance heat
- All-electric system





Important notes when sizing to the heating load

- Ensure the system is not oversized for the cooling load
- Variable speed systems are recommended for these scenarios
- Consider supplemental dehumidification depending on latent cooling load





What we covered



Sizing methods to complete accurate load calculations



The risks of oversizing and low-quality load calculations



The value of high-quality load calculations and tools to do so



When to size for heating or cooling



Ductwork & Airflow

Learning objectives

By the end of the module, you will be able to:



Recognize the importance of a ductwork assessment



Assess the ductwork in three steps: Compare airflow requirements, interview the homeowner, and evaluate



Diagnose any ductwork issues and resolve through feasible modifications or replacement

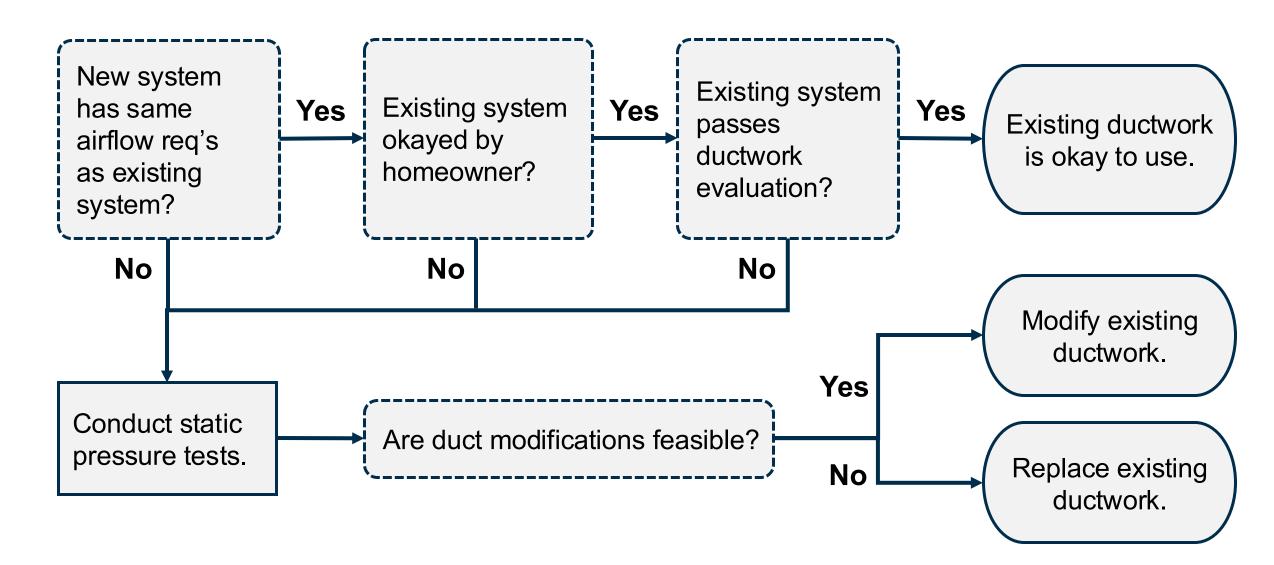


Why is assessing the ductwork important?

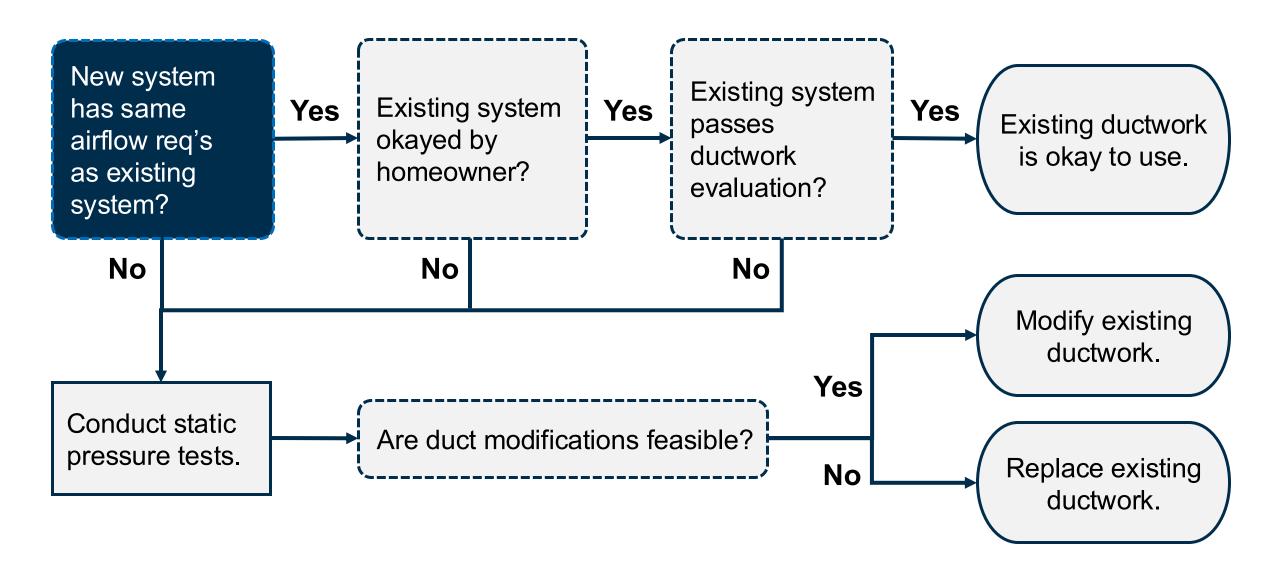
- Heat pumps may need more airflow than traditional systems
- Existing homes commonly have poor ductwork
- Even a great heat pump will struggle in poor ductwork!



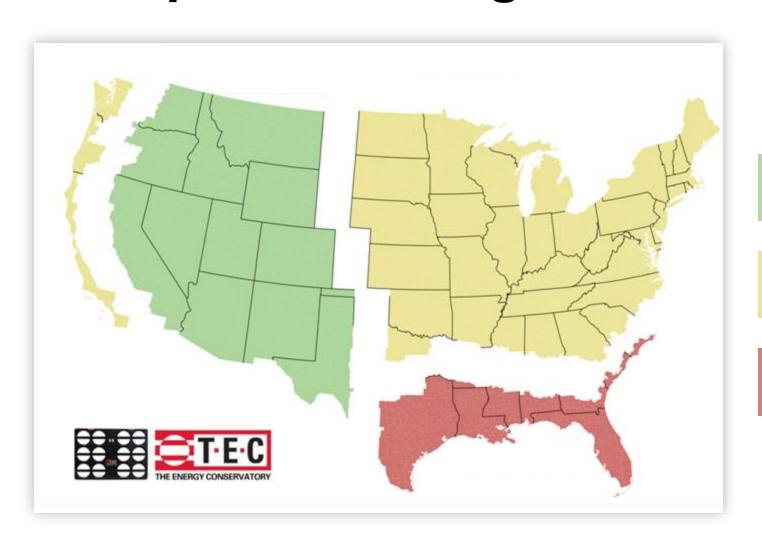
Decision tree for existing ductwork



Step 1: Compare airflow requirements



Regional CFM/ton assumptions for our example walkthough



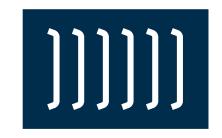
450 CFM/ton

400 CFM/ton

350 CFM/ton



Does the heat pump require the same airflow as the existing equipment?



Existing equipment

- 60,000 BTU/hr condensing gas furnace
- 3-ton single-stage AC

New equipment

2-ton variable-capacity ASHP



Find the air flow of the existing gas furnace

- 60,000 BTU/hr condensing gas furnace
- 150 CFM per 10,000 BTU of rated BTU input

150 CFM x Rated BTU input / 10,000 = Furnace Air Flow

 $150 \times 60,000 / 10,000 = 900 CFM$



Find the air flow of the existing AC

- 3-ton single-stage AC
- 400 CFM per ton

400 CFM x Tonnage = AC Air Flow

 $400 \times 3 = 1,200 \text{ CFM}$



Find the air flow of the new ASHP

- 2-ton variable-capacity ASHP
- 375 400 CFM per ton

400 CFM x Tonnage = ASHP Air Flow

 $400 \times 2 = 800 \text{ CFM}$



So, does the heat pump require the same airflow as the existing equipment?

Existing equipment

- Furnace needs 900 CFM
- AC needs 1,200 CFM



New equipment

ASHP needs ~ 800 CFM



What if the scenario was a bit different?

Existing equipment

- Furnace needs 900 CFM
- 2-ton AC needs 800 CFM

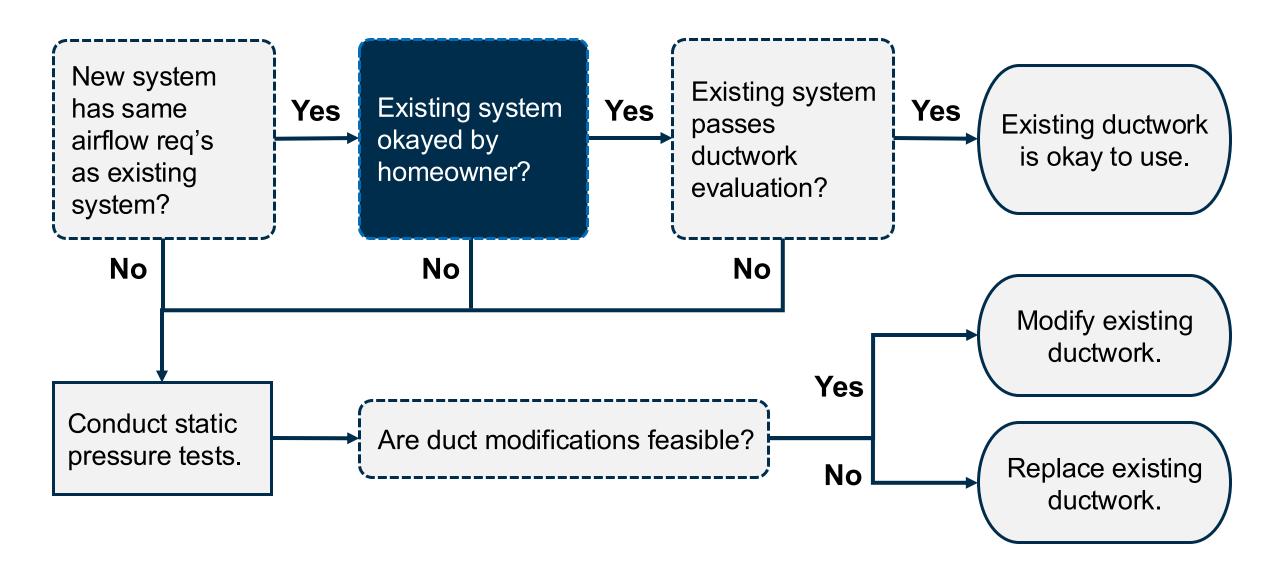


New equipment

3-ton ASHP needs ~ 1,200 CFM

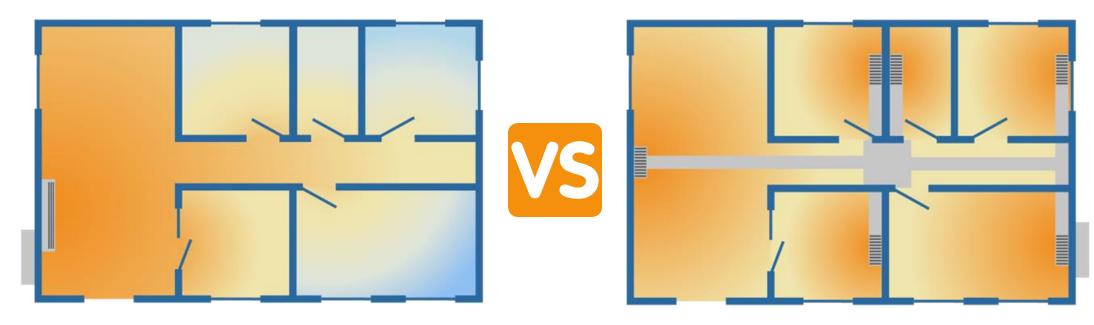


Step 2: Get the homeowner's assessment

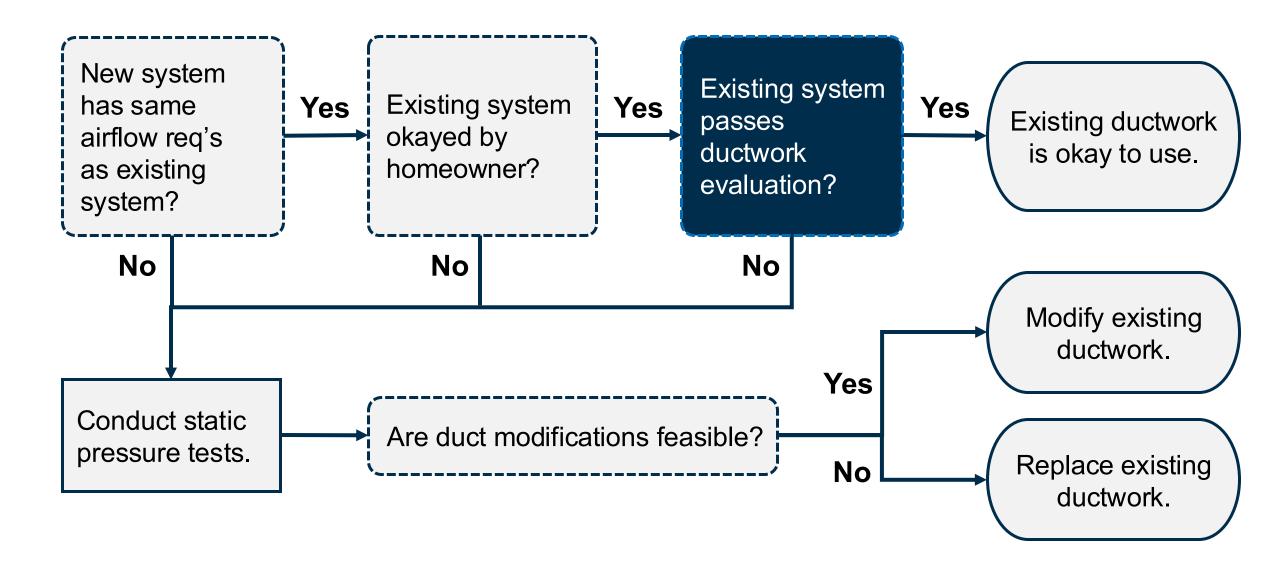


Questions to learn how the system is working for the homeowner now

- How well is hot or cold air delivered to all rooms?
- Where are they most comfortable in the home?
- Are there indoor air quality issues in the home?

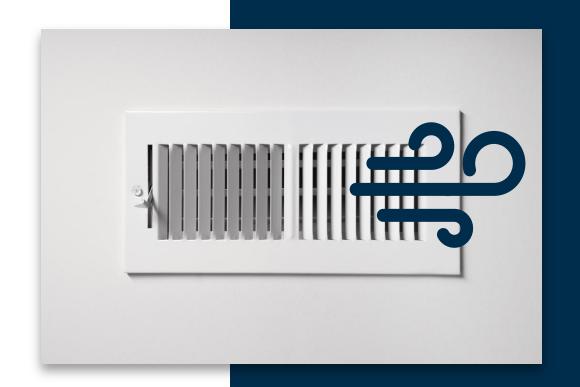


Step 3: Evaluate the ductwork



Check the airflow

- Turn the HVAC system on and the fan to high
- Check if air is flowing from all registers



No air movement?

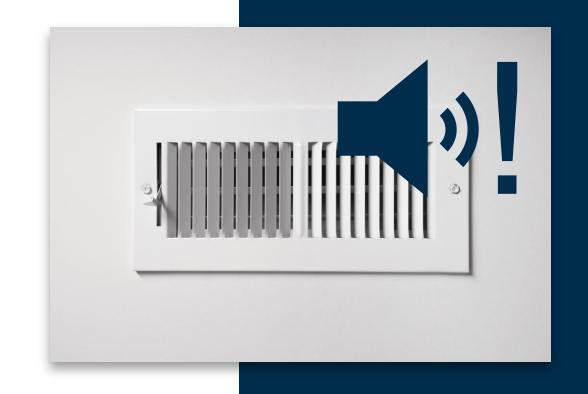
The duct may be crushed, blocked, or disconnected!





Check for noise and vibration

Noise and vibration? This can mean deterioration within the ductwork, incorrect sizing, or inadequate securing.



Is there ductwork in an unconditioned basement?



Used with permission from Reddit: https://www.reddit.com/r/hvacadvice/s/Sxi34NVENG



Is there visible damage or leaks in the ducts?



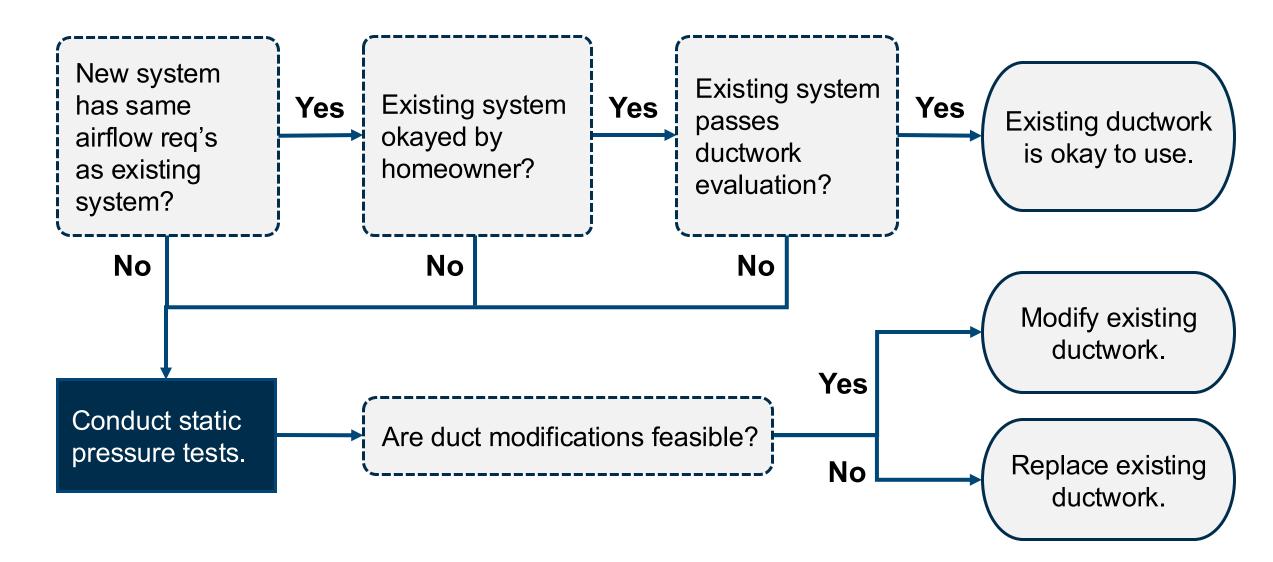


Are the ducts properly insulated?



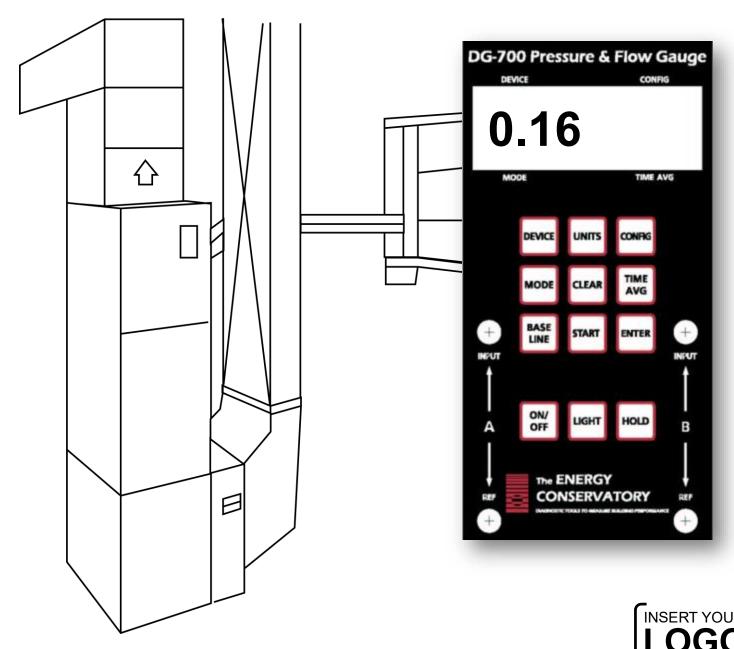


Issue so far? Conduct a static pressure test



Perform static pressure tests to measure TESP and filter pressure

TESP = Total External Static Pressure





Analyze the results

- Check the manufacturer recommended TESP for the model installed
- Compare this value against the measured TESP

Remember! Variable speed ASHPs will seldomly be on maximum air flow

Single- stage	Variable capacity	
0.1	0.1	
0.2	0.2	
0.3	0.3	
0.4	0.4	
0.5	0.5	
0.6	0.6	
0.7	0.7	
0.8	0.8	
0.9	0.9	
1.0	1.0	
1.1	1.1	
1.2	1.2	

Graph represents general rules and does not represent one manufacturer or model

Inches of water column
Total External Static Pressure

High TESP? Check the filter first

The most common cause of high TEST is a dirty or incorrectly situated filter.

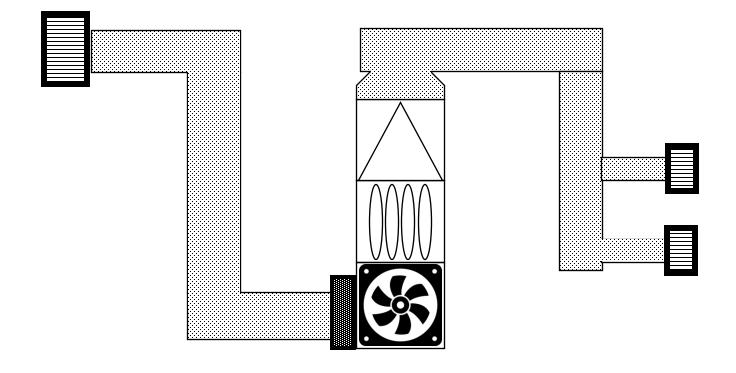
Measure the filter pressure to help diagnose this issue.





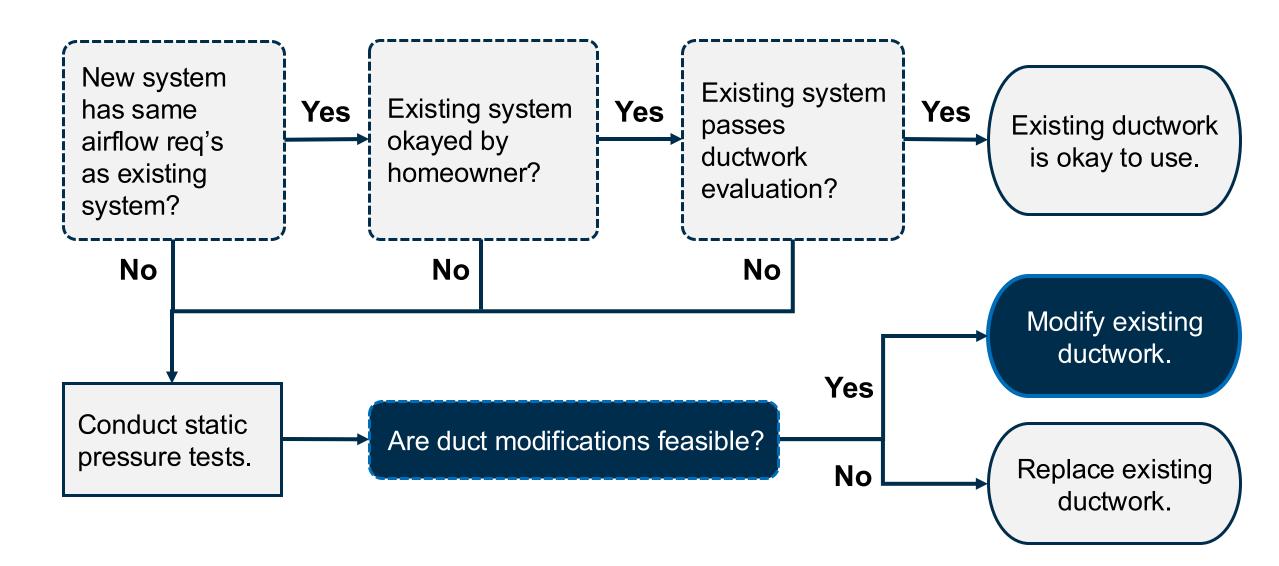
Identify other components that add to TESP

This helps identify the ductwork modifications that minimize work and maximize impact.





When ductwork modifications are feasible

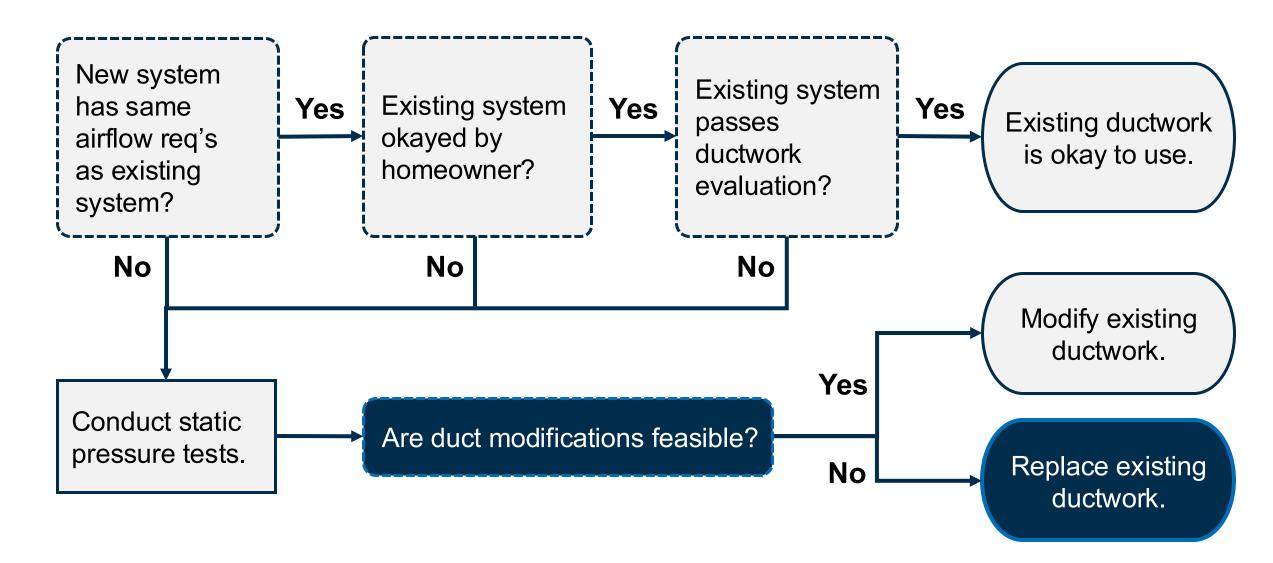


Consider these modification options

- 1. Size for the cooling load
- 2. Upsize return duct size
- 3. Upgrade base cans and major plenum connections
- 4. Split house loads addressed by central ducted system + a ductless heat pump
- 5. Add additional runs
- 6. Increase the duct size to the registers
- 7. Size for the maximum airflow



Consider replacing ductwork if modifications are not possible



What we covered and what other methods are available

Minimum Practice

- ✓ Interview the homeowner
- ✓ Visually evaluate the ducts
- ✓ Non-diagnostic commissioning

Better Practice

- ✓ Perform static pressure test
- ☐ Verify duct balancing
- ☐ Measure airflow at registers with flow-hood

Professional Grade

- Assess duct leakage with duct-blaster or blower door and pressure pan
- ☐ Complete a Manual D and compare to existing ducts

Duct Retrofit Decision Guide

Includes:

- Minimum Practice for sales staff
- Better Practice for selling technicians
- Professional Grade for home performance contractors, addressing severe comfort tand IAQ issues



This link is also stored in the Training Resources page.



Who: Heat pump installers | Why: Heat pumps may require more airflow than the existing system. Learn how to evaluate

A COMPREHENSIVE GUIDE DESIGNED TO ASSIST CONTRACTORS IN EVALUATING AND TESTING THE LONGEVITY AND

or improper ducts lead to various problems, impacting efficiency, cost. comfort, and air quality. Heat pumps may require more airflow than the existing system to operate efficiently. To ensure optimal performance and customer satisfaction, evaluating, sizing, and testing ducts before installing a new system is crucial. The lifespan of ductwork varies (15-30 years), so it is important to evaluate and test if planning to reuse ductwork for a new HVAC system. This thorough approach guarantees proper function and customer comfor





- ✓ The ducts pass a visual evaluation
- ✓ The total external static pressure (TESP) is within the manufacturer's acceptable range
- ✓ Duct sizing meets the airflow requirements of the heat pump
- ✓ The duct system is reasonably balanced
- ✓ No leaks or compressions exist.
- ✓ Return ducts are designed for heating AND cooling
- ✓ Ducts are insulated or in a conditioned space

- Duct sizing can be adjusted to meet airflow requirements
- ✓ Ducts or grilles can be adjusted to balance the system
- Duct branches have compressions or leaks
- A return duct is needed for addition of heating or cooling
- ✓ Duct insulation has gaps or ✓ Registers blow air directly
- onto occupants.

- Ducts are in poor condition of deteriorating
- ✓ Duct size will not meet airflow requirements
- ✓ Ducts are uninsulated and in an unconditioned space

INTERVIEW THE HOMEOWNER

The homeowner may have knowledge or complaints that will lead to easy diagnoses and fixes of the duct system. Problems they are noticing with the existing system will likely carryover to the heat pump if left unaddressed. Ask about the age of the system, comfort from room to room, noise from ducts or registers, registers that blow too much or too little, filter clean/replace habits, maintenance habits, and any recent work or assessments

What we covered



Recognize the importance of a ductwork assessment



Three steps to assess the ductwork: Compare airflow requirements, interview the homeowner, and evaluate



Ductwork issues and resolutions through feasible modifications or replacement



Control Strategies

Learning objectives

By the end of the module, you will be able to:



Summarize best practices for selecting thermostatsespecially for dual fuel systems



Describe how to identify balance points and select switchover temperatures



Apply additional control strategies for auxiliary heat



Selecting the proper thermostat is critical

This is especially important when replacing an AC.

Heat pumps should be controlled with a dual fuel compatible thermostat.

Caution:

- Not all thermostats are dual fuel compatible!
- Even some heat pump compatible thermostats do not work with auxiliary heat!



What should you look for in a thermostat for AC replacements?

- 4+ wires or wireless to control the reversing valve
- Dual fuel control software to control auxiliary heat
- Outdoor air temperature monitor to set switchover and condenser lockout temp
 - E.g., a hardwired sensor, wireless sensor, or Wi-Fi connection to check the weather
 - An alternative is a supply air temperature sensor
- (optional) Multi-stage heating controls for more flexibility and comfort



Proprietary versus 3rd-party thermostats

	Proprietary Thermostats	Third-Party Thermostats
Non-communicating systems		
Communicating systems		X

Always ask your distributor or manufacturer's rep for guidance- especially if the customer demands a third-party thermostat.



How do you factor in your customers' preferences?

Scenario: Your customer cares most about improving her comfort. She also is expecting operational cost savings. She like her current ecobee.

How do you approach this conversation?

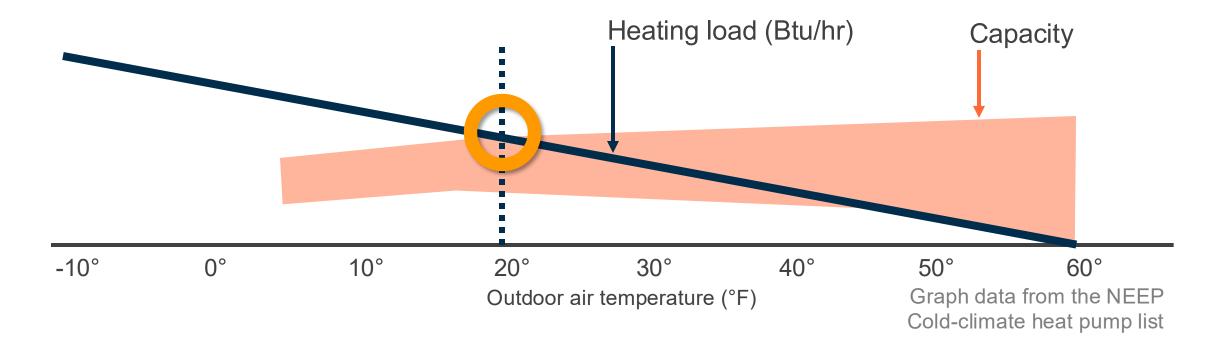


The capacity (or thermal) balance point

The lowest outdoor temp that the heat pump can meet the heating load.

Depends on:

- Equipment capacity
- Home heating load



The economic balance point

The lowest outdoor temperature that the heat pump costs the same or less to run than the auxiliary heat

Depends on:

- Equipment efficiency
- Electric rates
- Natural gas/propane rates

<u>Download a controls guide PDF</u> from our website.



This link is also stored in the **Training Resources** page.



Economic Balance Point Calculation – Natural Gas, standard electric rate

BeCOP = Breakeven Coefficientof Performance

$$BeCOP = \frac{(E \times C \times Ef)}{G}$$

 $E = \frac{kWh}{k}$

C = kWh/therm (constant)

Ef = Efficiency of furnace

 $G = \frac{\text{therm}}{\text{therm}}$

1 gal propane = 27 kWh 1 therm natural gas = 29.3 kWh

Example House Calculation

E = \$0.14/kWh

C = 29.3 kWh/therm

Ef = 0.97 (97% AFUE)

G = \$1.06/therm

BeCOP =
$$\frac{(0.14 \times 29.3 \times 0.97)}{1.06}$$

BeCOP = 3.75

Use the Performance Specs chart and BeCOP to estimate the economic balance point

BeCOP = 3.75

- Find the Rated COP at different temps
- Depending on where the BeCOP falls, estimate the economic balance point

Our estimate: ~45-55°F

		•			
Heating/ Cooling	Outdoor Dry Bulb	Unit	Min	Rated	Max
Heating	47°F	Btu/h	11,500	27,400	35,000
		kW	0.91	2.47	3.73
		COP	3.7	3.25	2.75
Heating	17°F	Btu/h	6,400	19,400	25,500
		kW	0.82	2.23	3.31
		COP	2.25	2.55	2.26
Heating	5°F	Btu/h	5,400	20,800	20,800
		kW	0.83	3.1	3.1
		COP	1.91	1.97	1.97
Heating	-3°F	Btu/h	5,400	-	18,800
		kW	0.93		2.85
		COP	1.7	-	1.93

Economic Balance Point Calculation – Natural Gas, dual fuel rate

BeCOP = Breakeven Coefficientof Performance

$$BeCOP = \frac{(E \times C \times Ef)}{G}$$

 $E = \frac{kWh}{k}$

C = kWh/therm (constant)

Ef = Efficiency of furnace

 $G = \frac{\text{therm}}{\text{therm}}$

1 gal propane = 27 kWh 1 therm natural gas = 29.3 kWh

Example House Calculation

E = \$0.07/kWh

C = 29.3 kWh/therm

Ef = 0.97 (97% AFUE)

G = \$1.06/therm

BeCOP =
$$\frac{(0.07 \times 29.3 \times 0.97)}{1.06}$$

BeCOP = 1.88

Use the Performance Specs chart and BeCOP to estimate the economic balance point

BeCOP = 1.88

- Find the Rated COP at different temps
- Depending on where the BeCOP falls, estimate the economic balance point

Our estimate: <5°F

Heating/ Cooling	Outdoor Dry Bulb	Unit	Min	Rated	Max
Heating	47°F	Btu/h	11,500	27,400	35,000
		kW	0.91	2.47	3.73
		COP	3.7	3.25	2.75
Heating	17°F	Btu/h	6,400	19,400	25,500
		kW	0.82	2.23	3.31
		COP	2.25	2.55	2.26
Heating	5°F	Btu/h	5,400	20,800	20,800
		kW	0.83	3.1	3.1
		COP	1.91	1.97	1.97
Heating	-3°F	Btu/h	5,400	-	18,800
		kW	0.93	-	2.85
		COP	1.7	-	1.93

Economic Balance Point Calculation – Propane, standard electric rate

BeCOP = Breakeven Coefficient of Performance

$$BeCOP = \frac{(E \times C \times Ef)}{G}$$

 $E = \frac{kWh}{k}$

C = kWh/gal (constant)

Ef = Efficiency of furnace

G = \$/gal propane

1 gal propane = 27 kWh 1 therm natural gas = 29.3 kWh

Example House Calculation

E = \$0.14/kWh

C = 27 kWh/gal propane

Ef = 0.97 (97% AFUE)

G = \$2.03/gal

BeCOP =
$$\frac{(0.14 \times 27 \times 0.97)}{2.03}$$

BeCOP = 1.81

What if the customer has propane?

BeCOP = 1.81

- Find the Rated COP at different temps
- Depending on where the BeCOP falls, estimate the economic balance point

Our estimate: <5°F

Heating/ Cooling	Outdoor Dry Bulb	Unit	Min	Rated	Max
Heating	47°F	Btu/h	11,500	27,400	35,000
		kW	0.91	2.47	3.73
		COP	3.7	3.25	2.75
Heating	17°F	Btu/h	6,400	19,400	25,500
		kW	0.82	2.23	3.31
		COP	2.25	2.55	2.26
Heating	5°F	Btu/h	5,400	20,800	20,800
		kW	0.83	3.1	3.1
	•••••	COP	1.91	1.97	1.97
Heating	-3°F	Btu/h	5,400	-	18,800
		kW	0.93	-	2.85
		COP	1.7	-	1.93

Auxiliary heat control methods



Ducted Dual-Fuel

- Set or confirm a switchover temp
- Set or confirm a droop temp

Ducted All-Electric

- Set or confirm a lockout temp
- If droop not an option:
 Use supplemental heat upstage timer

Set a switchover temp using a Supply Air Temperature Sensor. Always check default settings when setting up control methods!



What is a droop temperature setting?

Droop sets the maximum allowable temperature drop before the auxiliary heat engages

Droop can fully engage or upstage the auxiliary heat

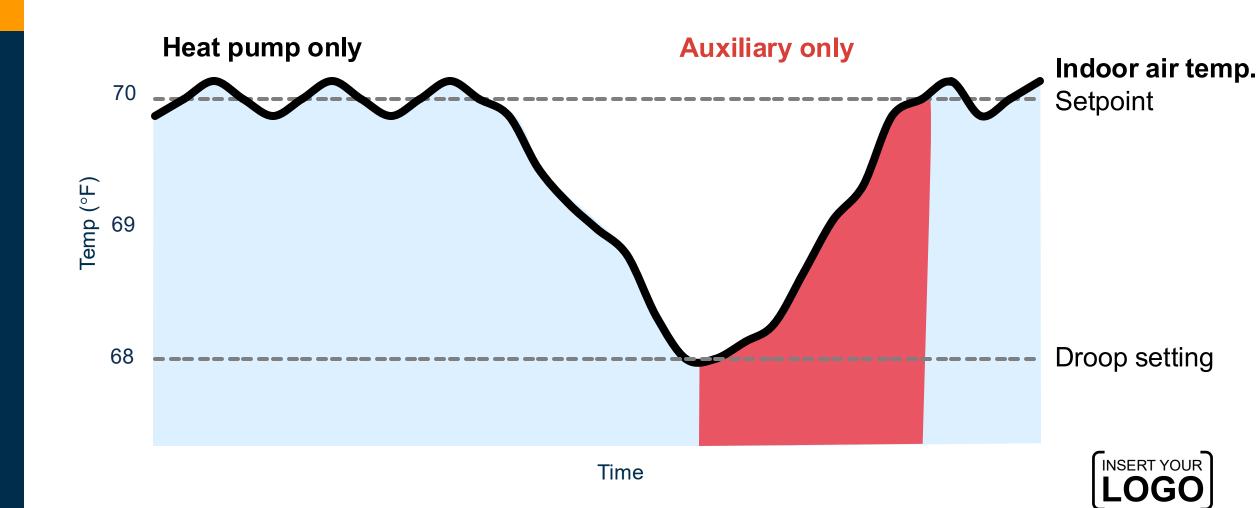
Indoor temp setpoint: 70°F

Droop setting: 2°F

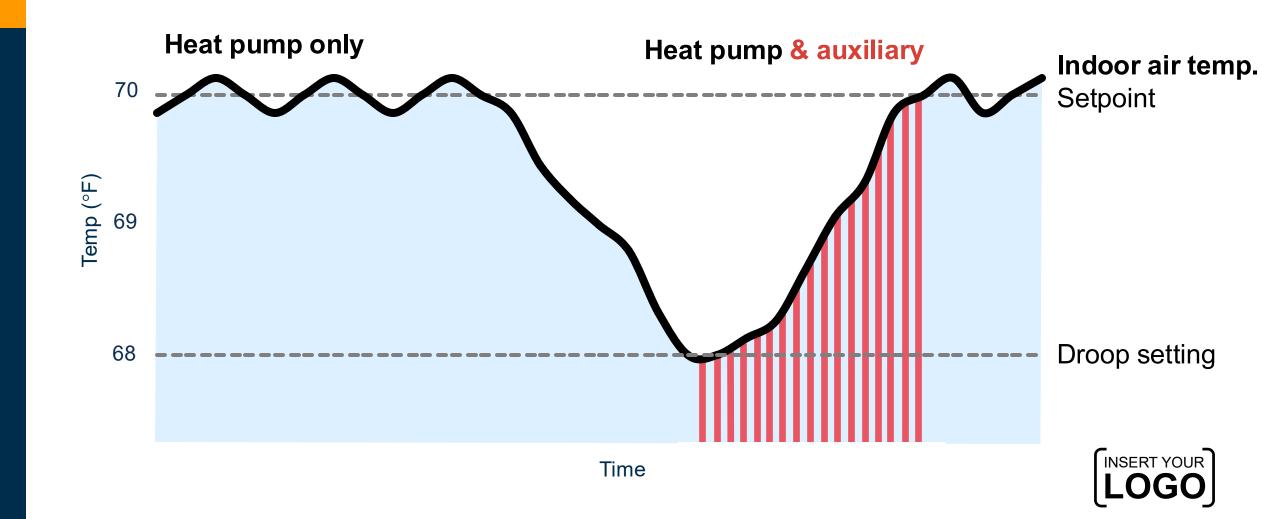
Aux. heat engages: <68°F



Droop method for a ducted dual fuel system



Droop method for a ducted all-electric & ductless systems



What we covered



Best practices for selecting thermostatsespecially for dual fuel systems



How to identify balance points and select switchover temperatures



Additional control strategies for auxiliary heat



Equipment Selection

What's important in Sizing and Selection?

- Understanding the basics of Manual S
 - Size limits
 - Latent load
- Other critical components
 - Turndown ratio
 - Addressing homes with heating loads 1.5x cooling loads
 - Where to find expanded performance data
 - Using the NEEP tool for data visualization and selection
 - Rolling up recommendations into a checklist



Learning objectives

By the end of the module, you will be able to:



Recognize equipment selection challenges and how to overcome them



Utilize available equipment selection tools to support the accuracy of your work and increase customer confidence





What are challenges and considerations when selecting equipment?



Challenges and considerations we covered previously

- When to size for heating or cooling
- Whether the system would work with the existing ductwork
- What ductwork retrofit options may improve airflow
- Where to place outdoor units
- How to factor in future weatherization work



Manual S and NEEP







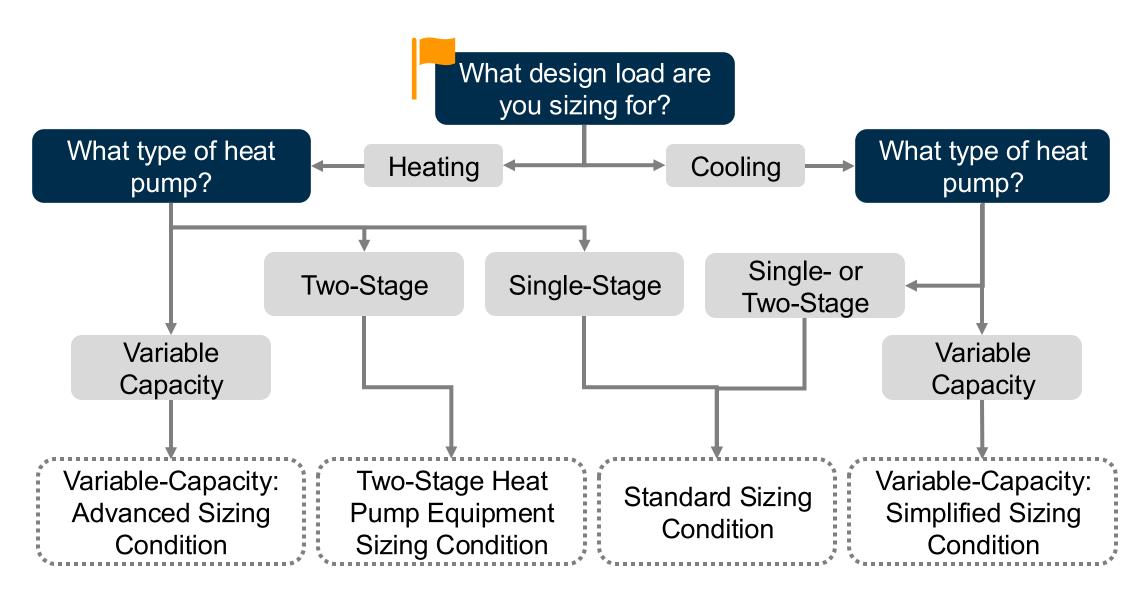
Updated Manual S sizing guidance

Equipment Type	Heating Size Limit*	Cooling Size Limit*
Single-stage AC	NA	120%
Two-stage AC	NA	125%
Single- and two-stage ASHP	120%	120%
Combustion system	140%	NA
Variable-capacity ASHP	150%	130%
Auxiliary electric resistance	175%	NA



^{*} Limits reference design loads

Manual S: Determining the heat pump sizing condition



Manual S: Equipment selection & sizing procedure

- 1. Produce a load calculation.
- 2. When heat pump equipment is used, determine the heat pump sizing condition.
- 3. Procure OEM performance data.
- 4. For forced-air systems, determine the entering air condition for cooling and heating.
- 5. Determine blower airflow in CFM for cooling and heating.
- 6. Extract capacity values from performance data. As needed, interpolate OEM capacity values for the operating conditions that apply.
- Ensure that the selected equipment conforms to the size limits that apply to the project.
- 8. Product a project file that documents the design decisions.



Key considerations

Manual S is complicated – what are the key areas we can focus on to ensure we're incorporating the most important principles?

- Heating to cooling design load ratios
- How to best use capacity tables
- Sensible vs latent load and "right sizing"



Heating to cooling design load ratio

Example: 2000 sq ft home in Minneapolis

Outdoor Design Conditions (MN Code)									
Location	Minneapolis								
Summer Db	88°								
Summer Wb	72°								
Winter Db	-15°								

Heating/Cooling Loads									
Heating Load	40,000 BTU/hr								
Cooling Load	22,000 BTU/hr								
Sensible Load	20,000 BTU/hr								
Latent Load	2,000 BTU/hr								

$$Heating \ to \ cooling \ design \ load \ ratio = \frac{Heating \ design \ load}{Cooling \ design \ load}$$

$$\frac{40,000 \, BTU/hr}{22,000 \, BTU/hr} = 1.8$$



What do you need to consider when the heating load is >1.5x higher than the cooling load?

Consideration	Notes
Sizing for variable-capacity units	Use a balanced approach for dual fuel sizing (don't oversize for cooling)
Capacity maintenance	Look for high capacity maintenance (70% of capacity @ 5°F / 47°F)
Weatherization and ventilation	Discuss options with the homeowner
Mix-and-match heat pump solutions	Zone the house and install systems per zone
Short-cycling	Short-cycling should occur less than 30% of annual hours in both heating and cooling

Know where to find capacity tables for selected equipment

The issue: AHRI data simulates a small geographic area.

A solution: Use manufacturer extended performance data.

- More detailed
- Wider variety of results

For easier selection: Narrow down available product lines as you find "best" solutions.

												O	UTDOO	R AMBIE	NT TEM	PERATUI	RE	
				65	°F			75	°F			85	°F			95	s°F	
												ENTER	ING IND	OOR W	ET BULB	TEMPER	ATURE	
IDB*	Aı	RFLOW	59	63	67	71	59	63	67	71	59	63	67	71	59	63	67	71
		MBh	25.1	25.5	26.2	27.4	24.7	25.0	25.8	26.9	23.8	24.2	24.9	26.0	22.5	22.8	23.6	24.7
		S/T	1.00	0.81	0.67	0.52	1.00	0.82	0.67	0.52	1.00	0.84	0.70	0.55	1.00	0.86	0.72	0.57
		ΔΤ	28	26	23	19	28	26	22	19	27	26	22	19	26	25	22	18
	770	kW	1.26	1.26	1.26	1.27	1.47	1.47	1.46	1.47	1.70	1.70	1.70	1.71	1.97	1.96	1.96	1.98
		Amps	6.0	6.0	5.9	6.0	6.7	6.7	6.7	6.7	7.5	7.5	7.5	7.6	8.4	8.4	8.4	8.4
		Hi PR	219	220	222	225	258	259	260	264	299	300	302	306	345	346	348	352
		Lo PR	130	134	141	152	134	138	145	156	136	140	148	159	138	142	140	160
		MBh	25.5	25.9	26.6	27.7	25.1	25.4	26.1	27.3	24.2	24.5	25.3	26.4	22.9	23.2	24.0	25.1
		S/T	1.00	0.89	0.75	0.60	1.00	0.90	0.75	0.60	1.00	0.92	0.78	0.63	1.00	0.94	0.80	0.65
		ΔΤ	27	25	22	18	26	24	21	18	26	24	21	17	25	23	20	17
80 900	900	kW	1.27	1.27	1.27	1.28	1.48	1.48	1.47	1.48	1.71	1.71	1.71	1.72	1.98	1.98	1.97	2.01
		Amps	6.0	6.0	6.0	6.1	6.8	6.8	6.7	6.8	7.6	7.6	7.6	7.6	8.4	8.4	8.4	8.5
	770	Hi PR	221	222	224	228	260	261	263	267	302	303	304	308	348	349	350	354
		Lo PR	132	136	143	155	136	140	147	159	139	143	150	161	140	144	151	162
		MBh	26.0	26.3	27.1	28.2	25.5	25.9	26.6	27.8	24.7	25.0	25.7	26.9	23.3	23.7	6T.T	25.5
		S/T	1.00	0.94	0.79	0.64	1.00	0.94	0.79	0.64	1.00	0.96	0.82	0.67	1.00	1.00	0.84	0.69
		ΔΤ	26	24	20	17	25	23	20	17	25	23	20	16	24	22	19	16
	1040	kW	1.28	1.28	1.28	1.29	1.48	1.48	1.48	1.49	1.72	1.72	1.72	1.73	1.99	1.98	2.01	2.02
		Amps	6.1	6.0	6.0	6.1	6.8	6.8	6.8	6.8	7.6	7.6	7.6	7.6	8.5	8.5	8.5	8.5
		Hi PR	224	224	226	230	262	263	265	269	304	305	307	311	350	351	352	356
		Lo PR	135	139	146	158	139	143	150	162	141	145	152	164	142	146	153	165

AHRI only uses the highlighted section! It is important to find the correct section for equipment in our specific climate.



Sensible Heat Fraction (SHF)

Sensible Heat Fraction is the capability of selected equipment

- Acronyms include CSHR or S/T
- Ratio of cooling system sensible heat to total heat removal
- Manufacturer data shows equipment sensible heat fraction as a decimal (S/T) and listed with a total capacity (MBh or TC, depending on the manufacturer)

	MBh	25.8	26.5	26.7
	S/T	0.83	0.69	0.54
	ΔΤ	19	16	13
75°F	kW	1.72	1.72	1.73
	Amps	7.6	7.6	7.6



Finding the Sensible Cooling Capacity

This system was "Rated" as a 24,000 BTU/hr cooling heat pump

Total Capacity x Sensible Heat Fraction = Sensible Cooling Capacity

	MBh	25.8	26.5	26.7
	S/T	0.83	0.69	0.54
75°F	ΔΤ	19	16	13
	kW	1.72	1.72	1.73
	Amps	7.6	7.6	7.6

Total Capacity (25,800 BTU/hr) x SHF (0.83) = Sensible Cooling Capacity (21,414 BTU)



Sensible Heat Ratio (JSHR)

The ratio of sensible load to total cooling load from the Manual J load calculation.

Heating/Cooling Loads									
Heating Load	40,000 BTU/hr								
Cooling Load	22,000 BTU/hr								
Sensible Load	20,000 BTU/hr								
Latent Load	2,000 BTU/hr								

$$JSHR = \frac{Sensible Load \left(\frac{BTU}{hr}\right)}{Cooling Load \left(\frac{BTU}{hr}\right)} \qquad JSHR = \frac{20,000}{22,000} = 0.91$$



Sensible Heat Fraction vs Sensible Heat Ratio

Sensible Heat Fraction (SHF) = **0.83** Sensible Heat Ratio (SHR) = **0.91**

Heating/Cooling Loads									
Heating Load	40,000 BTU/hr								
Cooling Load	22,000 BTU/hr								
Sensible Load	20,000 BTU/hr								
Latent Load	2,000 BTU/hr								

SHF should be *lower* than the SHR



If SHR if higher than SHR, dehumidification should be considered



Quick design guidance

Metric	Upper Midwest Goals
Sensible Heat Fraction (SHF)	At or lower than Sensible Heat Ratio (SHR)
Weatherization recommended	Yes, particularly for propane and all-electric systems+
Low-load short cycling	Watch for cooling low-load short cycling
Dehumidification solution or dry mode	Only if SHF is the same or slightly higher than SHR

⁺ Weatherization is always recommended if heating load to cooling load is 1.5 or more, unless multiple systems are being designed to handle the home



Refer to CEE's Sizing **Considerations for Heating and** Cooling resource

Includes:

- Sizing methods
- Flow chart to determine ACCA sizing condition to use
- Sizing tips and tricks



This link is also stored in the Training Resources page.



AIR SOURCE HEAT PUMP SIZING CONSIDERATIONS FOR HEATING AND COOLING

CEE

Who: Heat pump contractors | Why: Size heat pumps to provide efficient comfort

This guide will help you understand heat pump sizing decisions that affect how the system will operate. Considering all factors of heat pump sizing ensures the system will provide year-round comfort and operate efficiently. This guide details tradeoffs to use when sizing for heating, differences between sizing for a fossil fuel system and a heat pump, and best practices to use to make sure the heat pump operates as intended.



Heat Pump Sizing is Essential to Providing High-**Efficiency Comfort and Customer Satisfaction**

A right-sized heat pump will function as intended and provide efficient heating and cooling. An oversized heat pump has higher upfront costs and may be too large to operate in a manner that capitalizes on its high efficiency. A substantially undersized heat pump may struggle to satisfy the heating or cooling loads in harsh weather and may increase utility costs by engaging supplemental heat more than intended.

Always calculate heating and cooling loads using an industry approved method like Air Conditioning Contractors of America's (ACCA) Manual J or CSA's F280-12. Use ACCA's Manual S and Natural Resources Canada's Air Source Heat Pump Sizing and Selection Guide to size a heat pump that meets the calculated loads.

HEAT PUMP SIZING IS UNIQUE TO HEAT PUMPS

Because heat pumps provide heating and cooling, you need to consider both aspects. Oversizing affects heat pump efficiency more than other HVAC types. Other HVAC systems can be sized to the single function they provide, such as sizing a furnace to the heating needs of the home. Furnaces are historically oversized because there is little consequence to oversizing a furnace. Therefore it is important that the heat pump is sized to the calculated heating and cooling loads instead of the existing furnace or an outdated rule-of-thumb.

Heat numps provide warm air over long periods of time to heat the home. This consistent flow of warm air allows the system to operate at high efficiencies which can reduce energy consumption and utility costs. The warm air supplied by the heat pump carries less heat per volume than the hot air of a furnace. This requires more air volume from the heat pump to provide the same amount of heat. Therefore, the duct system in an existing home will need to be evaluated to ensure it has sufficient capacity and is in good condition to last the life of the heat pump.

Use CEE's Duct Retrofit Decision Guide to verify that the duct system is compatible with the heat pump. Scan to view the guide x





A homeowner may be used to their furnace blowing hot air for short durations. The customer should be aware that the heat pump air temperature may differ from their furnace and the heat pump will have longer runtimes that keep the space comfortable and equipment running efficiently

Grilles and registers should be directed away from places where occupants will be sitting or standing for long periods of time as air blowing directly onto skin may cause

A walkthrough of the NEEP Sizing for Heating tool

ashp.neep.org/#!/product_list/



Search Products

Consumer and Installer Resources

About ASHP Initiative

About NEEP

Login

On behalf of clean energy and energy efficiency stakeholders, NEEP is pleased to host the Cold Climate Air Source Heat Pump (ccASHP) Product List. This Product List was originally launched in 2015; for more on the background, visit the ASHP Initiative. The list includes ASHP systems that meet the latest version of the ccASHP Specification. The voluntary specification includes requirements for both performance levels and a series of reported performance standards.

Please note that being listed does not necessarily mean a product is appropriate for all cold climate applications. Consumers, contractors, and designers should review building loads, equipment capacities at design temperatures, and other important factors before selecting equipment. Visit NEEP's Installer and Consumer Resources for more information.

Ready to search the list?



This link is also stored in the **Training Resources** page.

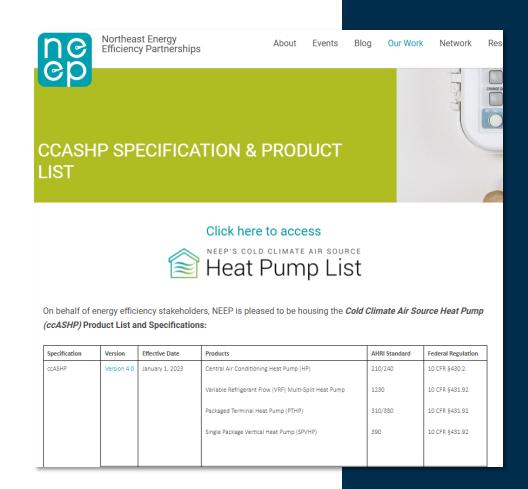
A walkthrough of the NEEP Advanced Sizing for Heating tool

Note: This is a selection tool and NOT a true sizing tool.

ashp.neep.org/#!/product_list/



This link is also stored in the **Training Resources** page.

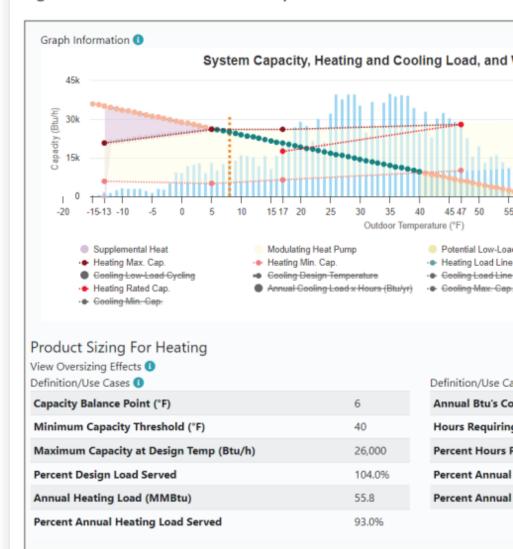


What is the value of the NEEP tool?

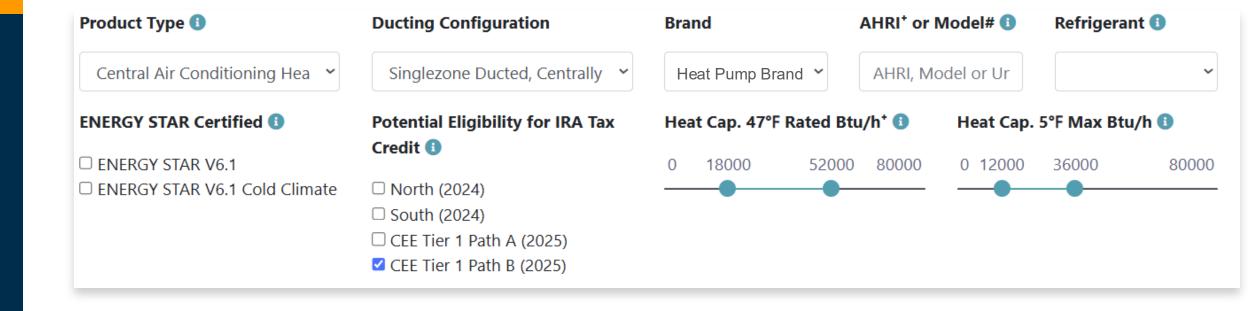
- Compares equipment options for a home application
- Accounts for design temps
- Identifies capacity balance points



Figure 2: Product View Results Example



The first input screen

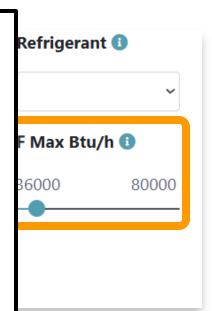




Our example inputs

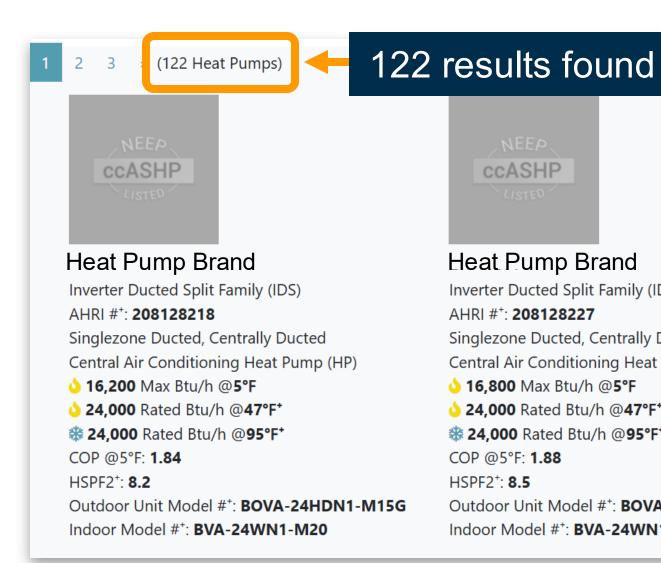
Summary:

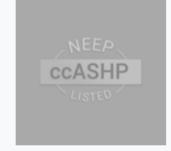
- Type: Central Air Conditioning Heat Pump
- Ducting Configuration: Singlezone Ducted, Centrally Ducted
- Brand: Heat Pump Brand
- AHRI, Model, Unit #: (none entered)
- Rated Heating Capacity @47F: 18,000 52,000 Btu/h
- Max Heating Capacity @ 5F: 12,000 36,000 Btu/h
- Potential Eligibility for Tax Credit: CEE Tier 1 Path B (2025)





The search results- Grid view





Heat Pump Brand

Inverter Ducted Split Family (IDS)

AHRI #*: 208128227

Singlezone Ducted, Centrally Ducted Central Air Conditioning Heat Pump (HP)

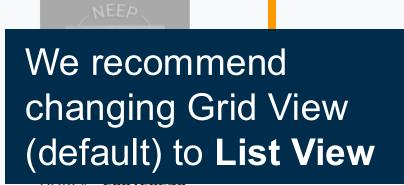
24.000 Rated Btu/h @95°F*

COP @5°F: 1.88

HSPF2⁺: **8.5**

Outdoor Unit Model #*: BOVA-36HDN1-M15G

Indoor Model #*: BVA-24WN1-M20



Grid View

List View

Singlezone Ducted, Centrally Ducted

Central Air Conditioning Heat Pump (HP)

△ 30,200 Max Btu/h @5°F

48,000 Rated Btu/h @47°F*

48.000 Rated Btu/h @95°F*

COP @5°F: 1.87

HSPF2⁺: **8.5**

Outdoor Unit Model #*: BOVA-60HDN1-M15G

Indoor Model #*: BVA-48WN1-M20

The search results- List view

1	2 3 4 5 6	7 8 9 10) → (5445 Heat Pu	imps)		Grid View					Download Product List				
View	Brand Name Y	AHRI ~ Reference #*	Ducting Config ² .	. Outdoor Unit Model #*	Indoor Model(s)*	Furnace Unit #x.	SEER2* ~	HSPF2 (Region~	COP at Max . Capacity @5°	✓ Max Capacity ✓. @5°F	Rated Capacity @47°F ⁺	Rated Capacity			
%	MOOVAIR	216623468	Singlezone Duc	MSHMA30R2AN1	MCHI				1.9	↓ Sort Ascending	36000	36000			
9	BRYANT HEATING AN	213770284	Singlezone Duc	284ANV048*0**B*	CAP**	lumns		۸/	2.36	↓F Sort Descending	46000	44500			
ર ુ	CAPELLA	216623798	Singlezone Duc	CCB1-H36A-O	CACB	IUIIIII		/ V	19	t: Soft Descending	36000	36000			
ન	CanAir	216621492	Singlezone Duc	4CDH2036C21	CEB-3	tina a	nd hi	dina	1.9	★ Remove Sort	36000	36000			
ક	LENNOX	207436598	Singlezone Duc	SL25XPV-048-230	CX35- SOI	ting a	ma m	airig	1.76	★ Hide Column	44000	45000			
8	LENNOX	207436597	Singlezone Duc	SL25XPV-048-230	СХ35	5L257 0110001V	20	0.5	1.76		44000	45500			
રુ	MIDEA	216623526	Singlezone Duc	MO1SE-H36B-2A	MAAHE-H36B-CA		15.8	9.4	1.9	36000	36000	36000			
6	COMFORT-AIRE	216623771	Singlezone Duc	A-VXP36TA-1	MXP30/36C1A		15.8	9.4	1.9	36000	36000	36000			
b	COMFORT-AIRE	216623770	Singlezone Duc	A-VXP36TA-1	MXP30/36B1A		15.8	9.4	1.9	36000	36000	36000			
8	Panasonic	216621501	Singlezone Duc	CU-HM36BAHU	CS-HM36BAAU2		15.8	9.4	1.9	36000	36000	36000			
6	LENNOX	207436586	Singlezone Duc	SL25XPV-048-230	CX35-49C+TDR	EL296UH090XV	20	8.9	1.76	36000	44000	45000			
6	LENNOX	214626240	Singlezone Duc	SL25XPV-048-230	CK40CT-49C-0*+	EL297UH110XV	20	8.9	1.76	36000	44000	45500			
6	ELIOS	216760016	Singlezone Duc	ESHMB36R2AN1	GUHMA36RCAS1		15.8	9.4	1.9	36000	38000	36000			
6	BRYANT HEATING AN	206790588	Singlezone Duc	284ANV048*0**B*	FE4AN(B,F)005L+UI		22	9.5	2.32	36000	46000	45000			
6	DIRECT AIR	216623493	Singlezone Duc	DIRM4-36MAGIC	DIRM4-4821MAG		15.8	9.4	1.9	36000	36000	36000			
રુ	LENNOX	207436599	Singlezone Duc	SL25XPV-048-230	CX35-49C+TDR	SLP99UH090XV	20	8.9	1.78	36000	44000	45500			
&	ELIOS	216760015	Singlezone Duc	ESHMB36R2AN1	GUHMA36RBAS1		15.8	9.4	1.9	36000	38000	36000			

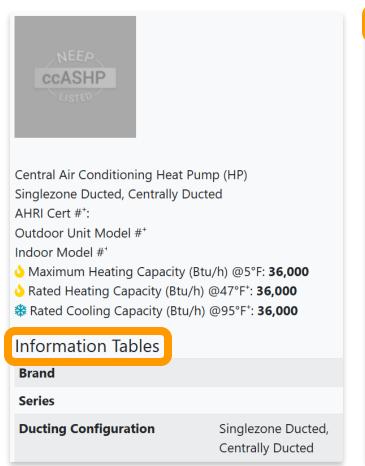


Download product list is available to NEEP members

2 3 4 5 6 7 8 9 10 > (5445 Heat Pumps)					Downle	oad p	roauc	t iist	Download Product List				
View.	Brand Name ~	AHRI ~ Reference #*	Ducting Config [*]	Outdoor Unit V	Indoor Model(s)*	. Furnace Unit #x.	SEER2⁺ ∨	HSPF2 (Region ^v	COP at Max . Capacity @5°F	max capacity	Rated Capacity . @47°F ⁺	Rated Capacity . @95°F†	
%	MOOVAIR	216623468	Singlezone Duc	MSHMA30R2AN1	MCHMA36RCAS1		15.8	9.4	1.9	↓ Sort Ascending	36000	36000	
8	BRYANT HEATING AN	213770284	Singlezone Duc	284ANV048*0**B*	CAP**6024AL*+UI	88*TB60090C21	21.5	9.5	2.36	↓ F Sort Descending	46000	44500	
8	CAPELLA	216623798	Singlezone Duc	CCB1-H36A-O	CACB1-H36A2124-I		15.8	9.4	1.9	. Sore Descending	36000	36000	
8	CanAir	216621492	Singlezone Duc	4CDH2036C21	CEB-36MX1721		15.8	9.4	1.9	★ Remove Sort	36000	36000	
8	LENNOX	207436598	Singlezone Duc	SL25XPV-048-230	CX35-49C+TDR	SLP99UH090XV	20	8.9	1.76	★ Hide Column	44000	45000	
8	LENNOX	207436597	Singlezone Duc	SL25XPV-048-230	CX35-49C+TDR	SL297UH080NV	20	8.9	1.76	36000	44000	45500	
90	MIDEA	216623526	Singlezone Duc	MO1SE-H36B-2A	MAAHE-H36B-CA		15.8	9.4	1.9	36000	36000	36000	
8	COMFORT-AIRE	216623771	Singlezone Duc	A-VXP36TA-1	MXP30/36C1A		15.8	9.4	1.9	36000	36000	36000	
8	COMFORT-AIRE	216623770	Singlezone Duc	A-VXP36TA-1	MXP30/36B1A		15.8	9.4	1.9	36000	36000	36000	
8	Panasonic	216621501	Singlezone Duc	CU-HM36BAHU	CS-HM36BAAU2		15.8	9.4	1.9	36000	36000	36000	
%	LENNOX	207436586	Singlezone Duc	SL25XPV-048-230	CX35-49C+TDR	EL296UH090XV	20	8.9	1.76	36000	44000	45000	
90	LENNOX	214626240	Singlezone Duc	SL25XPV-048-230	CK40CT-49C-0*+	EL297UH110XV	20	8.9	1.76	36000	44000	45500	
&	ELIOS	216760016	Singlezone Duc	ESHMB36R2AN1	GUHMA36RCAS1		15.8	9.4	1.9	36000	38000	36000	
90	BRYANT HEATING AN	206790588	Singlezone Duc	284ANV048*0**B*	FE4AN(B,F)005L+UI		22	9.5	2.32	36000	46000	45000	
%	DIRECT AIR	216623493	Singlezone Duc	DIRM4-36MAGIC	DIRM4-4821MAG		15.8	9.4	1.9	36000	36000	36000	
90	LENNOX	207436599	Singlezone Duc	SL25XPV-048-230	CX35-49C+TDR	SLP99UH090XV	20	8.9	1.78	36000	44000	45500	
Q	ELIOS	216760015	Singlezone Duc	ESHMB36R2AN1	GUHMA36RBAS1		15.8	9.4	1.9	36000	38000	36000	



Viewing an equipment page



Performance Specs						
Heating / Cooling	Outdoor Dry Bulb	Indoor Dry Bulb	Unit	Min	Rated	Max
Cooling	95°F	80°F	Btu/h	11,000	23,400	31,000
			kW	0.72	2.36	4.04
			COP	4.48	2.91	2.25
Cooling	82°F	80°F	Btu/h	12,200	-	34,000
			kW	0.67	-	3.76
			COP	5.34	-	2.65
Heating	47°F	70°F	Btu/h	11,500	27,400	35,000
			kW	0.91	2.47	3.73
			COP	3.7	3.25	2.75
Heating	17°F	70°F	Btu/h	6,400	19,400	25,500
			kW	0.82	2.23	3.31
			COP	2.29	2.55	2.26
Heating	5°F	70°F	Btu/h	5,400	20,800	20,800
			kW	0.83	3.1	3.1
			COP	1.91	1.97	1.97
Heating	-3°F	70°F	Btu/h	5,400	-	18,800

Information Page:

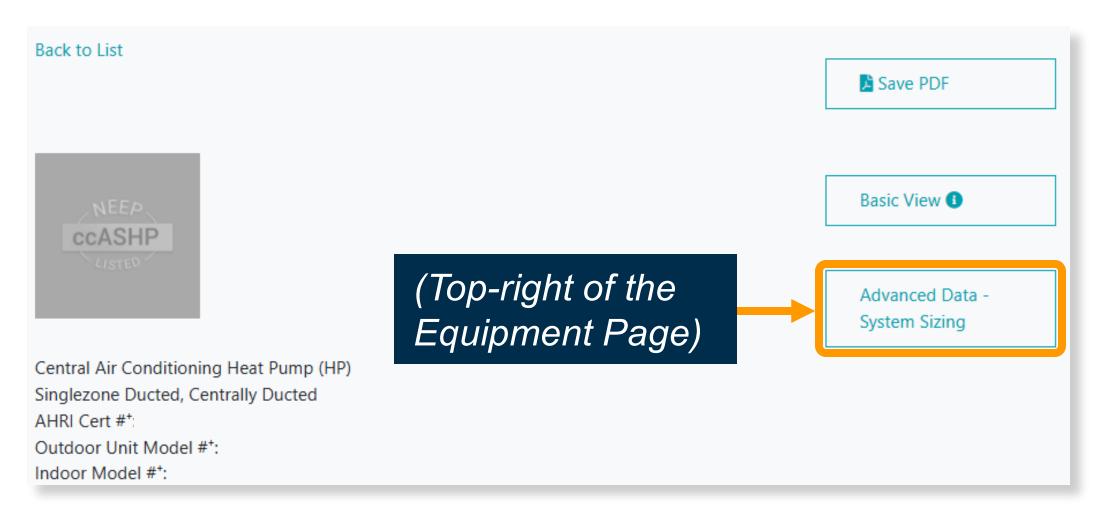
- Efficient ratings
- ENERGY STAR
- Potential IRA tax credit eligibility
- Capacity maintenance
- ...and more

Performance Specs:

Minimum and maximum rated capacities

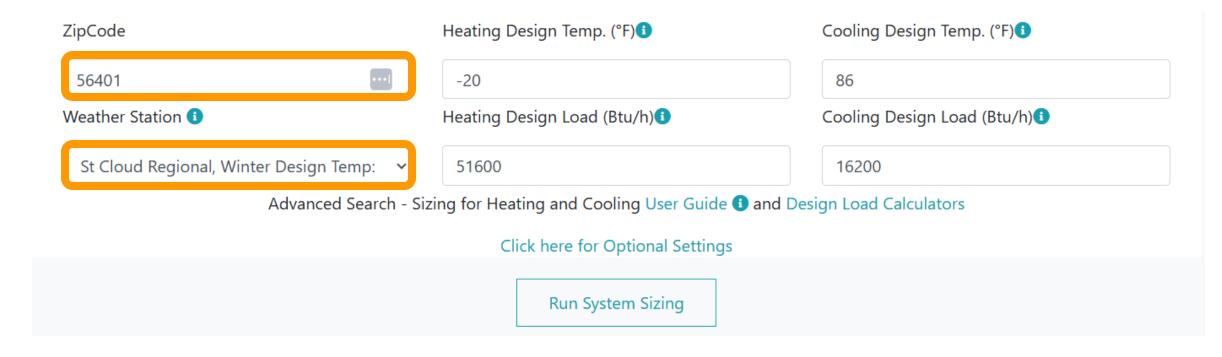


Using Advanced Data – System Sizing



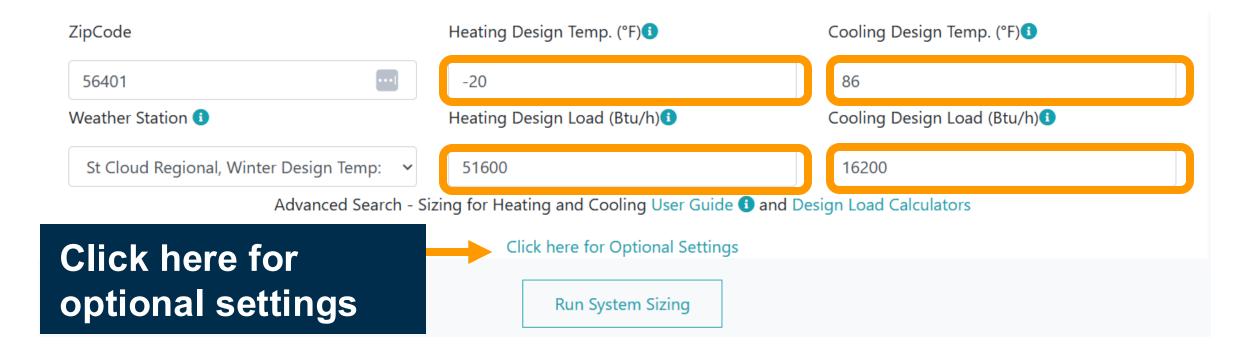


In the NEEP Sizing for Heating Tool, enter the zip code and weather station



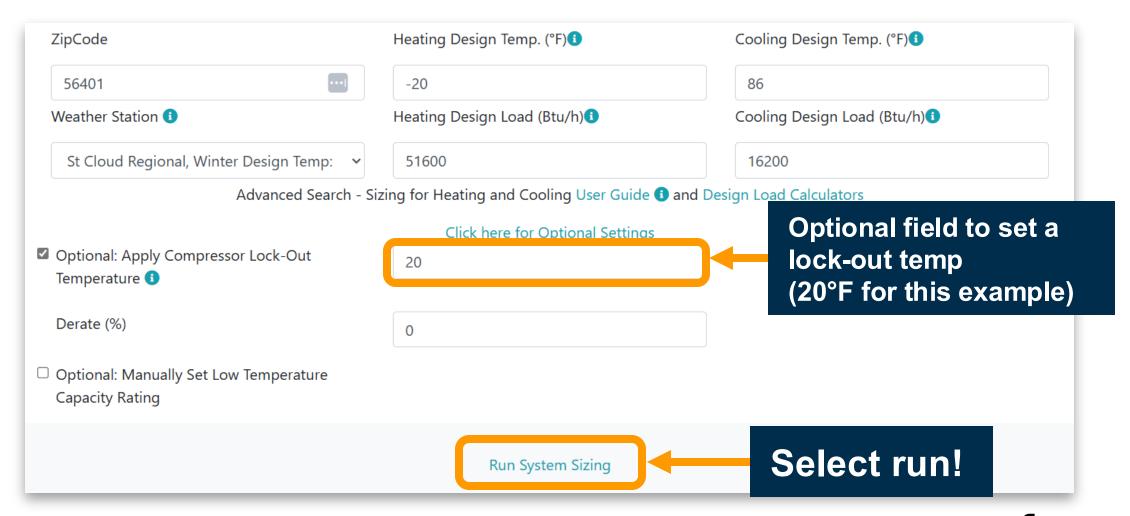


Enter heating and cooling design temps and loads (from your load calculations)



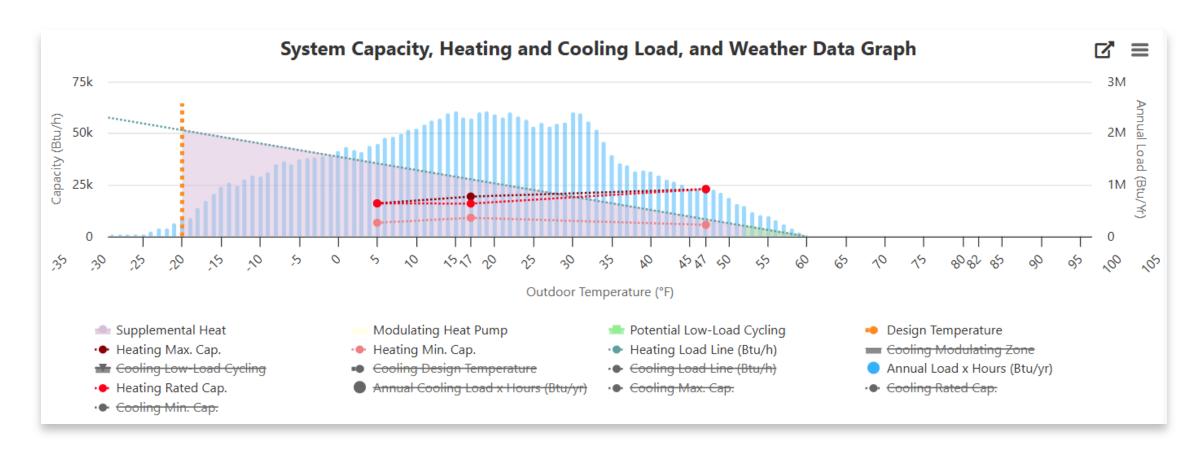


Select and enter optional settings as needed



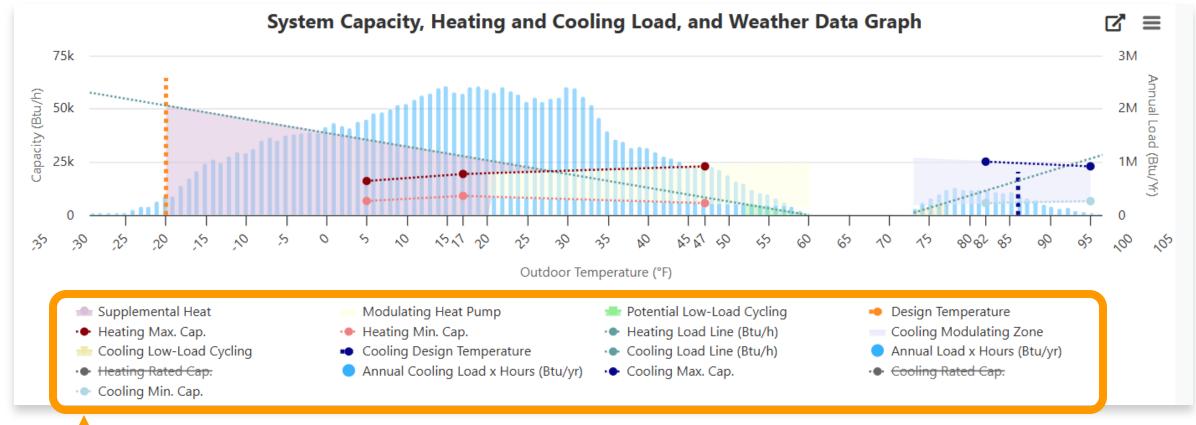


The resulting graph with the default settings





Toggle the data lines on or off to modify what the graph shows

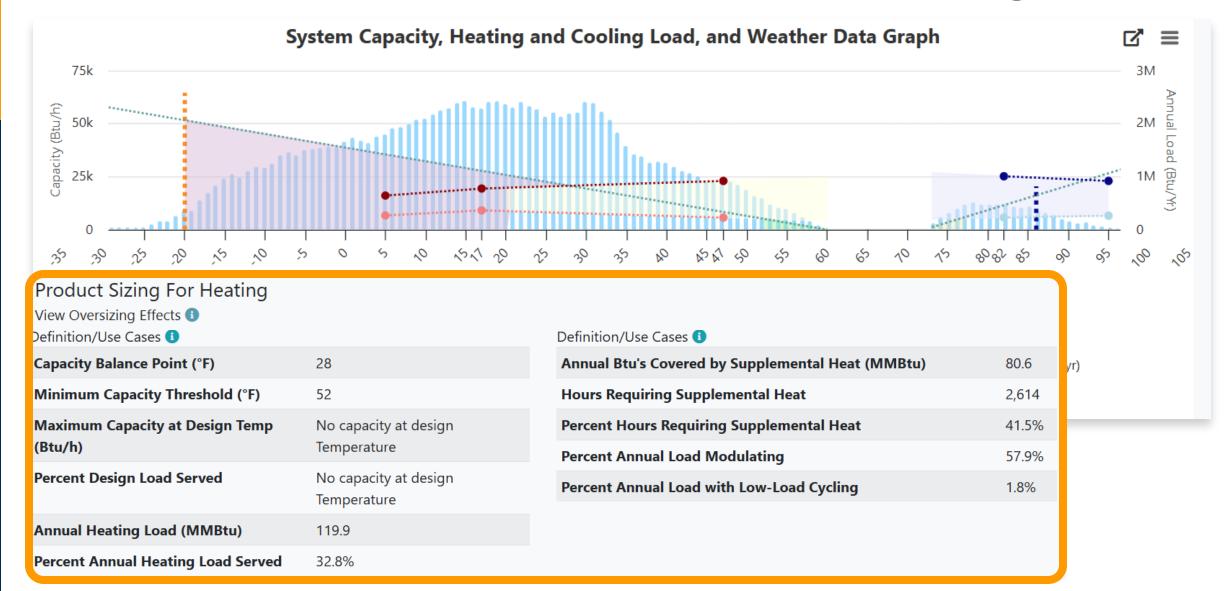




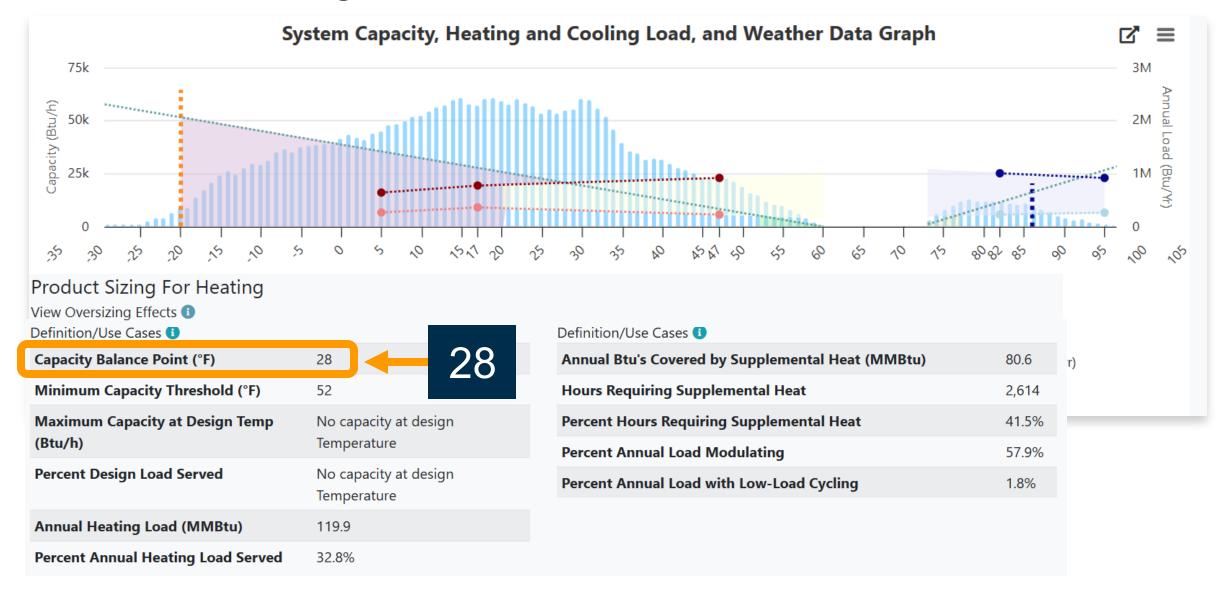
Cooling inputs turned on, Heating and cooling rated cap turned off



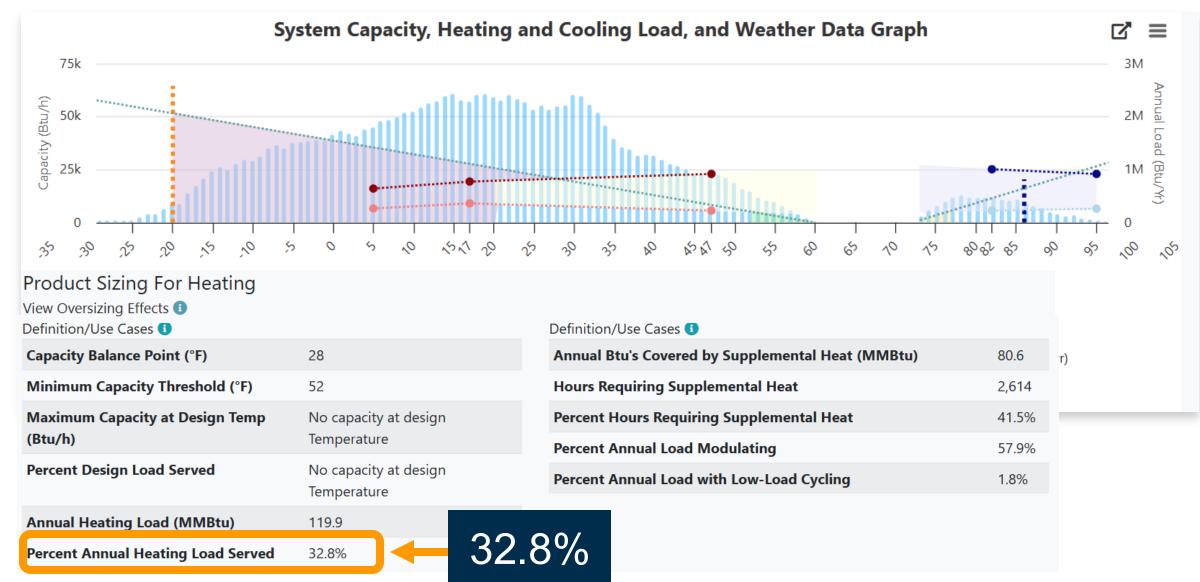
Find additional values in tables below the graph



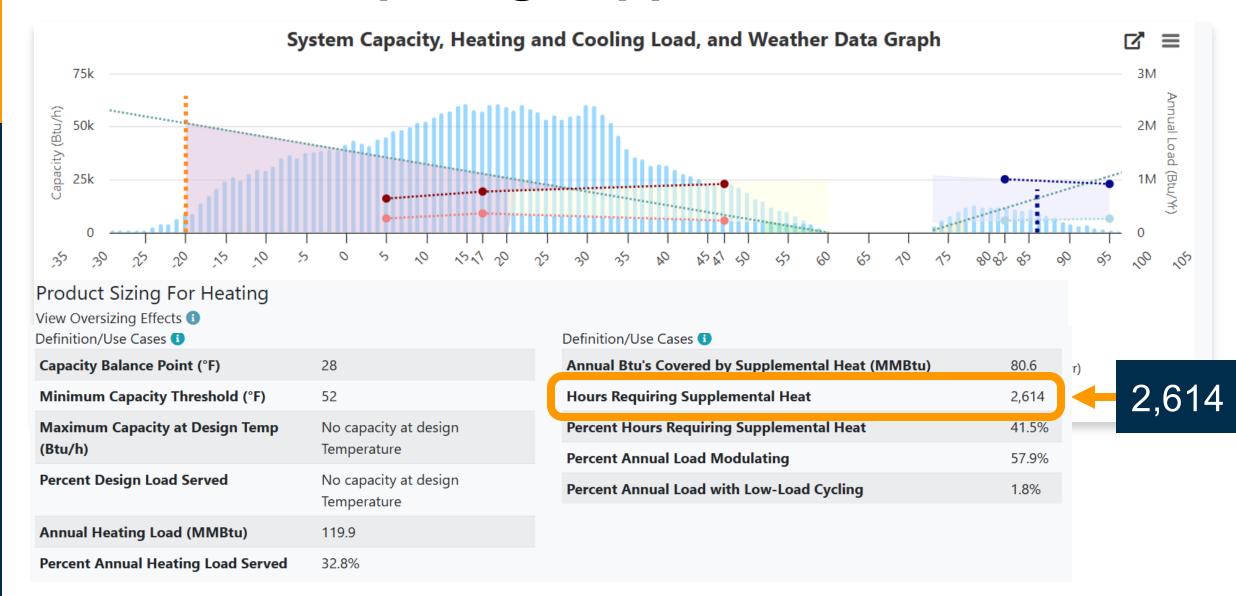
The capacity balance point



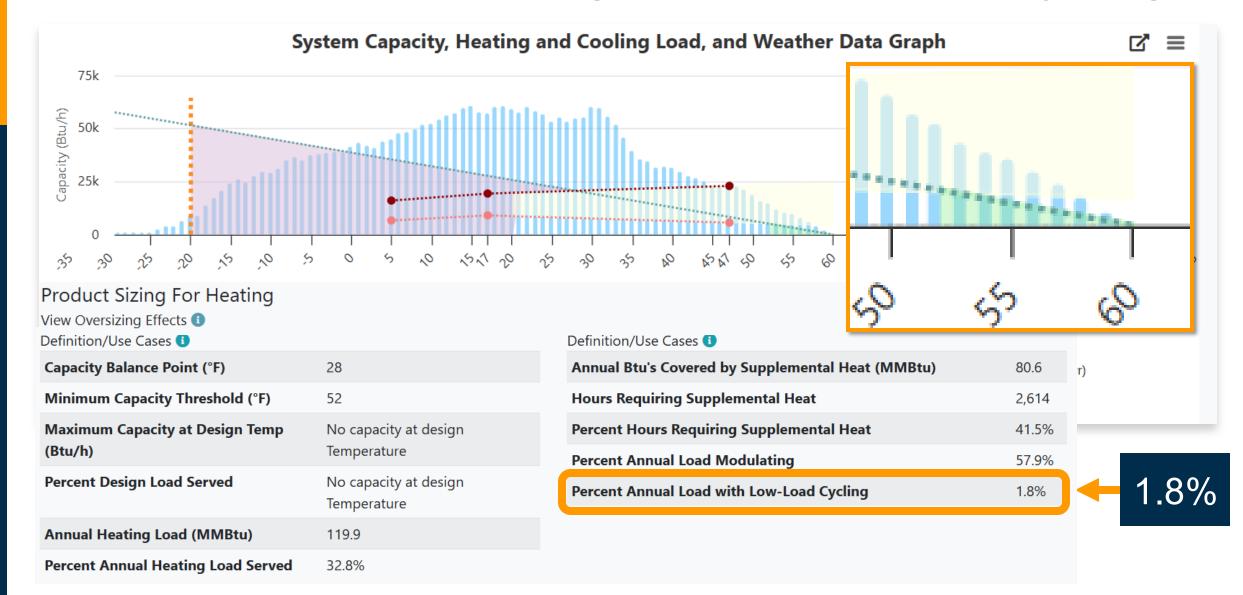
The percent annual heating load served



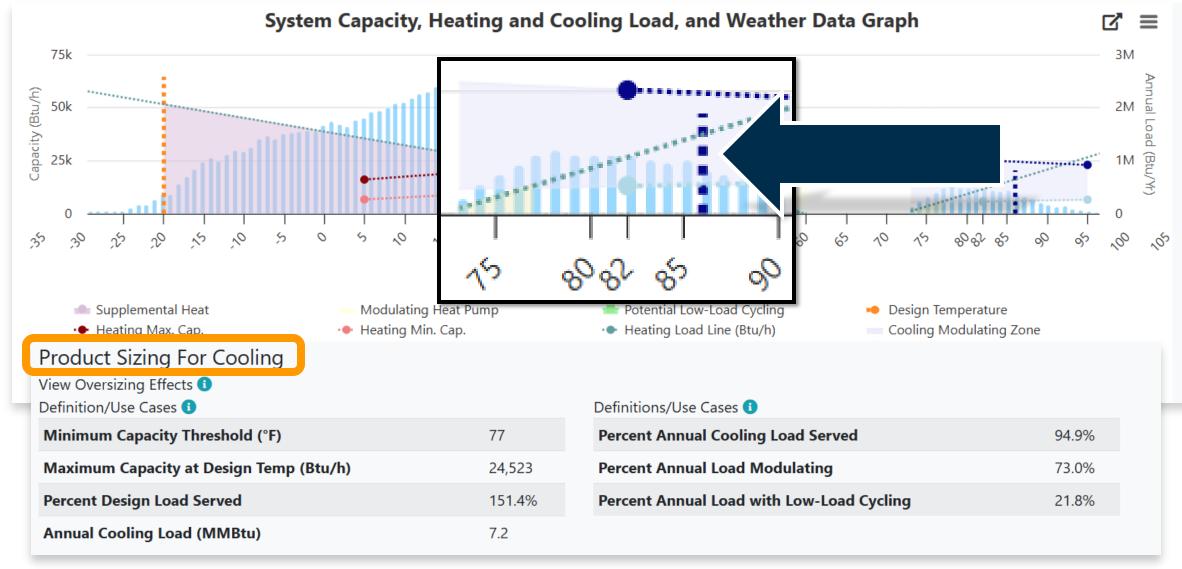
The hours requiring supplemental heat



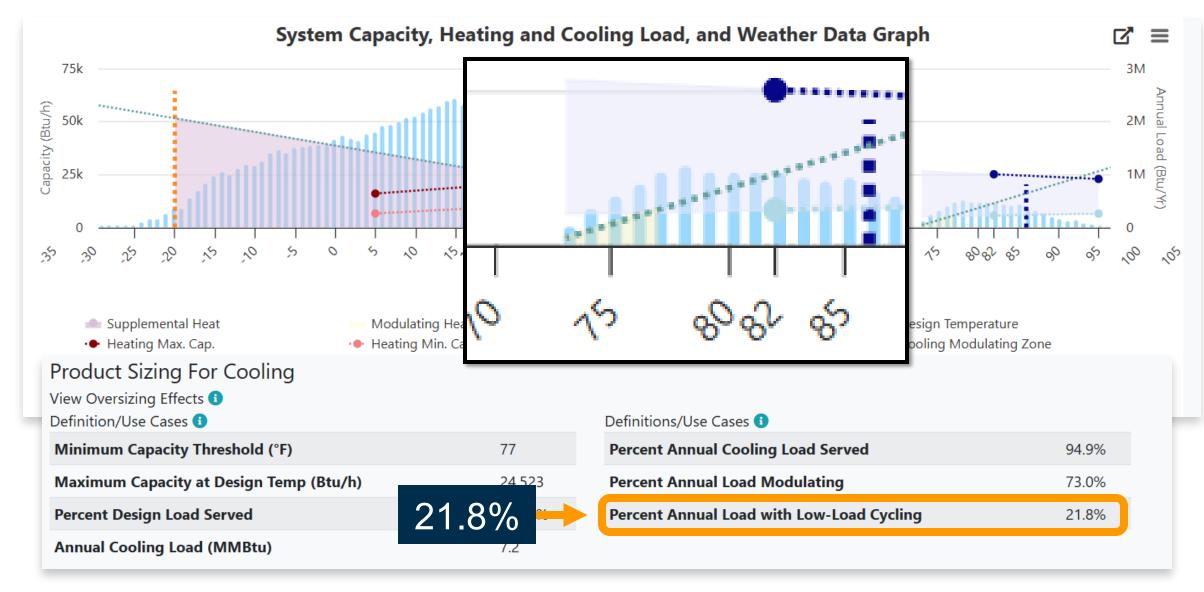
The percent annual heating load with low-load cycling



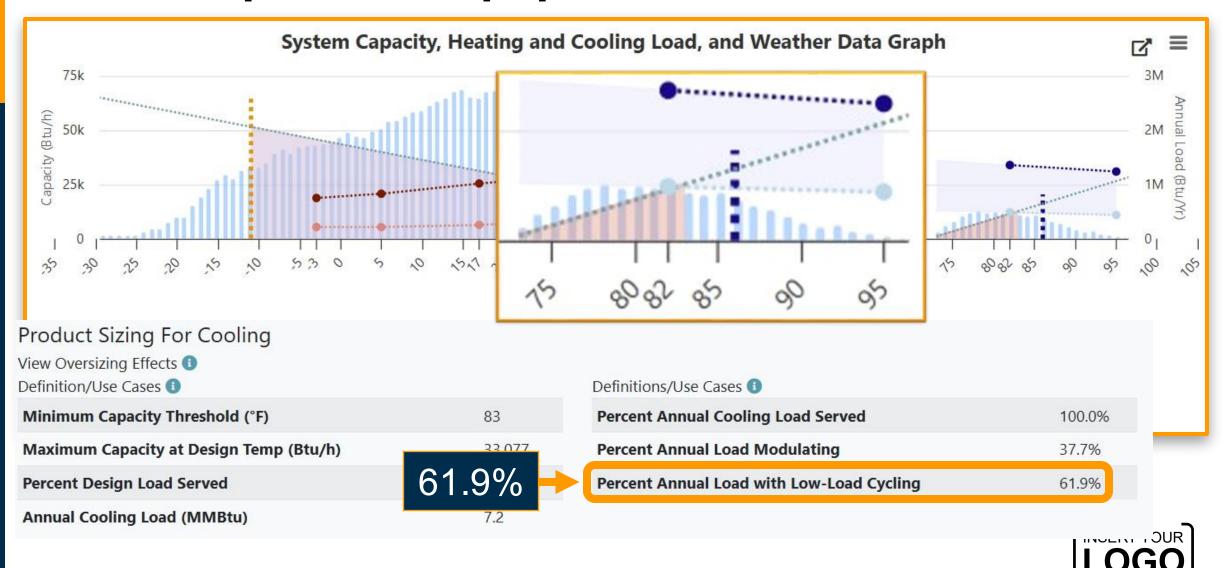
Reference cooling information to ensure the cooling load falls between the min and max capacities



The percent annual cooling load with low-load cycling



What does low-load cycling look like with a different piece of equipment?



What we covered



Equipment selection challenges and how to overcome them



Available equipment selection tools to support the accuracy of your work and increase customer confidence



Installation Best Practices

Learning objectives

By the end of the module, you will be able to:



Implement best practices for outdoor unit placement



Implement best practices for line set routing and insulation



Recognize the value of surge protection



Next segment: What's the issue here?



What's the issue here?



Image courtesy of Reddit user: https://www.reddit.com/r/heatpumps/s/14hdgTf8et



Best practice-Place outdoor unit away from walkways





What may have caused this?

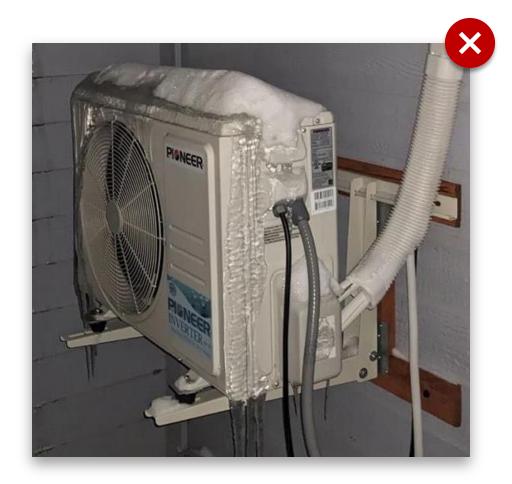


Image courtesy of Reddit user: https://www.reddit.com/r/heatpumps/s/HZDZgzCj11



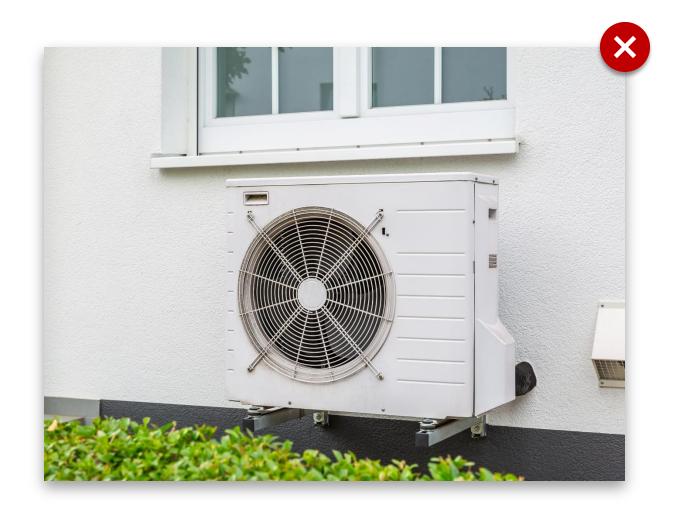
Best practice-Place outdoor unit away from driplines







What's a factor to consider with this placement?





Best practice-Place outdoor units where they are less likely to bother occupants with noise







What may have avoided this?





Best practice-Use a stand to raise outdoor unit above snowline, educate customer about snow removal





What's a factor to consider with this placement?





Best practice-Avoid locations that face the dominant wind

Consider a wind baffle if the only available location would get strong, direct wind



Image source: Energy Smart Colorado /https://energysmartcolorado.org/



What's wrong with this line set?



Image source: Excel Air Systems. "Fixing a Kinked Copper Line". https://www.youtube.com/watch?v=6vN1SyJRI78



Best practice-Avoid kinks and partial kinks

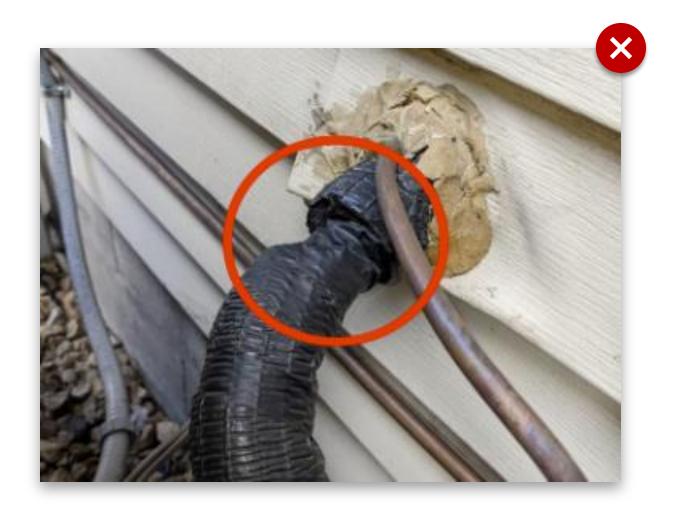


Image source: stuzman52. "Mini-Split Heat Pump: Line-Set Installation, Detailed".

https://www.youtube.com/watch?v=MfseMtg_YPg



What's wrong with this line set?





Best practice-Insulate the entire line set





Other installation best practices



Surge protection is a low-cost solution to protect expensive equipment



Surge protection is particularly valuable for units with microprocessor components



Units with microprocessors include:

- All variable speed units
- Many single and two-stage units



Refer to the supplemental resources on installation best practices online

Electrical service & panel evaluation

Sample questions include:

- Is the amperage delivered to the home sufficient to power the new appliances?
- Is there enough room for new single- or double-pole breakers to be attached to the main bus bars?

Filter selection

Sample questions include:

- What are the static pressure impacts of filter types and sizes?
- Where should filters be located?





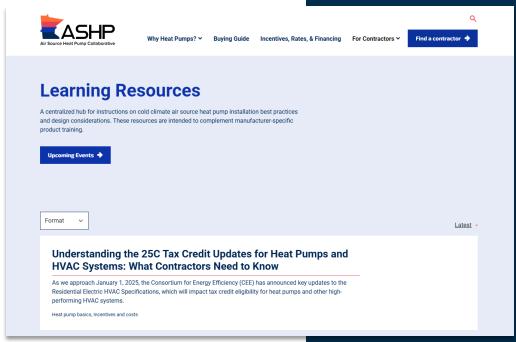
Refer to the Best Practices Installation Guide for this content and more

The *Preferred Contractor Network* site verification process follows the steps in the guide.

Content:

- Line sets
- Refrigerant charging and tubing
- Condensate drains
- Outdoor unit installation
- Homeowner education
- Additional resources

www.mnashp.org/learning-resources





This link is also stored in the **Training Resources** page.

What we covered



Best practices for outdoor unit placement



Best practices for line set routing and insulation



The value of surge protection



Exercise 2: Breakeven Coefficient of Performance (BeCOP)

We will walk through calculating a BeCOP.

Needed to follow along:

Worksheet: Page 2



The BeCOP formula

$$BeCOP = \frac{E \times C \times Ef}{G}$$

BeCOP =	0.07 x 29.3 x 0.97
	0.98





Todd-Wadena Dual Fuel Electric Rate	E = \$0.07/kWh		
Constant to convert from kWh to therms	C = 29.3 kWh/therm		
Furnace efficiency	Ef = 97% (0.97)		
MERC natural gas rate	G = \$0.98/therm		



The BeCOP for our example is 2.03

BeCOP =
$$\frac{0.07 \times 29.3 \times 0.97}{0.98}$$
 = 2.03

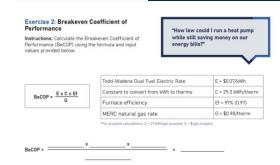


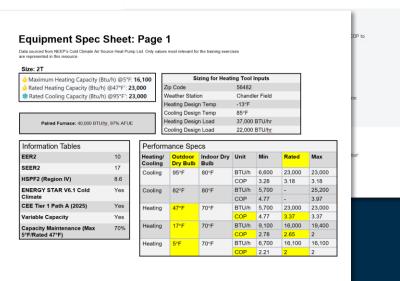
Exercise 3: Economic Balance Point

We will walk through using the BeCOP to estimate the Economic Balance Point.

Needed to follow along:

- Worksheet: Page 2
- Equipment Spec Sheet: Page 1





A note about BeCOPs

- COP curves aren't linear!
- This exercise will give you an estimation- not an exact number



Find where a BeCOP of 2.03 would fall in the Rated COP column

Outdoor Dry Bulb	Indoor Dry Bulb	Unit	Min	Rated	Max
Heating 47°F	70°F	Btu/h	5,700		25,200
		COP	4.77	3.37	3.37
Heating 17°F	70°F	Btu/h	9,100	16,000	19,400
		COP	2.78	2.65	2
Heating 5°F	70°F	Btu/h	6,700	16,100	16,100
ວັຕ		COP	2.21	2	2
	Dry Bulb 47°F	Dry Bulb 47°F 70°F 17°F 70°F	Dry BulbBulb $47^{\circ}F$ $70^{\circ}F$ $8tu/h$ COP $17^{\circ}F$ $70^{\circ}F$ $8tu/h$ COP $5^{\circ}F$ $70^{\circ}F$ $8tu/h$	Dry Bulb Bulb Btu/h 5,700 47°F 70°F COP 4.77 17°F 70°F Btu/h 9,100 COP 2.78 Btu/h 6,700 5°F 70°F Btu/h 6,700	Dry Bulb Bulb Btu/h 5,700 - 47°F 70°F COP 4.77 3.37 17°F 70°F Btu/h 9,100 16,000 COP 2.78 2.65 Btu/h 6,700 16,100

Find the temperature the BeCOP would fall in the Outdoor Dry Bulb column

Heating/ Cooling	Outdoor Dry Bulb	Indoor Dry Bulb	Unit	Min	Rated	Max
Heating 47°F	70 0 	Btu/h	5,700	-	25,200	
	4/°F	70°F	COP	4.77	3.37	3.37
Heating 17°F	70°F	Btu/h	9,100	16,000	19,400	
		COP	2.78	2.65	2	
Heating 5°F	70°E	Btu/h	6,700	16,100	16,100	
	3°F	70°F	COP	2.21	2	2



Estimate the Economic Balance Point based on where the BeCOP would fall

Heating/ Cooling	Outdoor Dry Bulb	Indoor Dry Bulb	Unit	Min	Rated	Max
Heating 47°F	70 0 	Btu/h	5,700		25,200	
	4/°F	70°F	COP	4.77	3.37	3.37
Heating 17°F	70°F	Btu/h	9,100	16,000	19,400	
		COP	2.78	2.65	2	
Heating 5°F	FOF	70°F	Btu/h	6,700	16,100	16,100
	5°F		COP	2.21	2	2

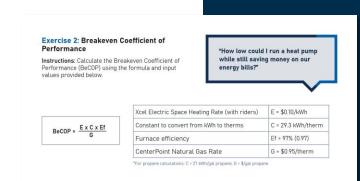


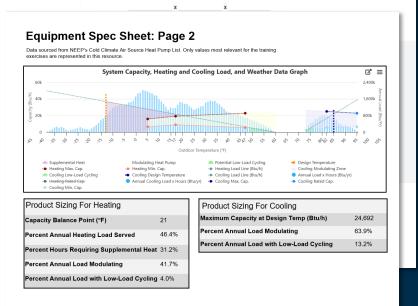
Exercise 4: Capacity Balance Point

We can find the Capacity Balance Point in the Equipment Spec Sheet from NEEP.

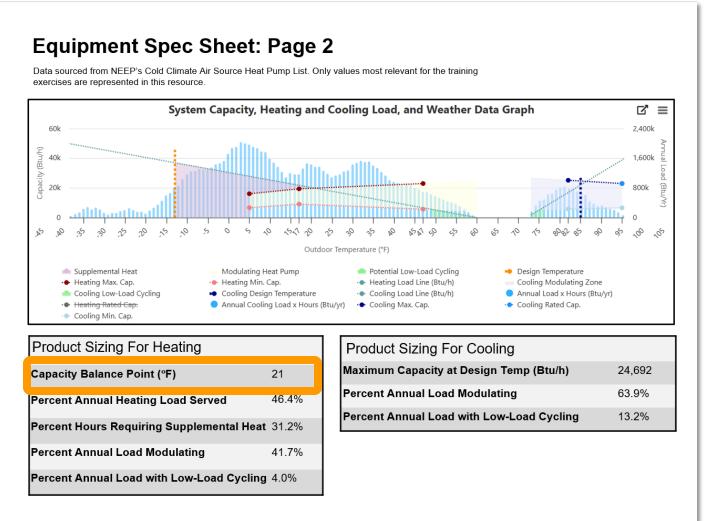
Needed to follow along:

- Worksheet
- Equipment Spec Sheet: Page 2





Find the Capacity Balance Point on the Product Sizing for Heating table



Summary & Closing

Next Steps for Contractors



Practice installations at employee homes to gain experience with the technology



Leverage and stack financial incentives and lending products



Attend ongoing distributor and manufacturer trainings



Stay engaged with your utilities on rates and programs



Thank you!